

Paragon Kilns, Accessories & Parts Duncan Kiln Parts

Prices effective March 1, 2017

2017

Celebrating Our 69th Anniversary!

General Notes

Free Extras! 10 and 12-sided kilns come with a LiteLid, heavy duty stand, instruction manual, and peephole plugs. 6, 7 and 8-sided kilns come with all the above except LiteLid. **Crating, of course, is free!**

Minimum Orders \$15 for retail and dealer orders, \$25 for distributor orders (before shipping charges are added).

Shipping Order kilns a) pre-paid or b) freight collect (carrier collects freight charges upon delivery). Call us for a freight estimate.

We ship light-weight items by UPS, FedEx, or U.S. mail. Tell us your preference, if any. \$4.00 handling charge per order (in addition to postage). Postage is \$12.00 minimum.

Payment Methods Money order, check or Visa, MasterCard, Discover or American Express card. Money orders are processed immediately. Checks cause a one week delay. Sorry, C.O.D. not available.

Special Electrical Requirements We can build kilns for anywhere in the world. Call for pricing.

F.O.B. Prices All prices F.O.B. factory, Dallas County, Mesquite, Texas.

Changes in Prices & Specifications We reserve the right to change prices and product specifications without notice or obligation.

Return/Restocking Please call for authorization on returns. Unless incorrect merchandise was sent due to factory error, returned goods incur a 15% restocking fee plus shipping each way.

Warranty on Accessories & Replacement Parts
Sentry 12-key controller 2 1/2 years
Sentry Xpress 3-key controller 1 year
Sentinel same as the kiln's warranty
Orton KilnVent 2 years
Pyrometers, PCB-1 1 year
All other kiln parts 90 days

Kiln Options, General Multiple Zones

Digital kilns on price list (pg 2-4) are for single zone with type-K thermocouple. 3 zone is available for 10 & 12 sided kilns and the Dragon. Add one of these amounts to the kiln price:

3-zone control, K-type Add \$178.50
3-zone control, S-type Add 609.96

Miscellaneous

AOP 240 volt outlet on digital kilns (available on most models). Add 109.14

APM Elements Call for pricing

Free Custom Colors Order your kiln in berry, black, hot pink, jade, navy, purple, or turquoise at no extra charge.

Lid Safety Switch Add \$80.58

Mercury Relays Call for pricing

USB port (monitor the Sentry 12-key from a computer). Not Mac compatible. Available on new kilns only Add \$414.12

S-type Thermocouple When ordered with a new kiln Add \$169.32

Sentry 12-key Controller upgrade for a new kiln equipped with the Sentry Xpress 3-key (not available on some models due to switch box size) Add \$81.60

Sentinel Smart Touch upgrade for new kiln equipped with Sentry 12-key. . \$122.40

Vent Master® See pg. 6. Drilling for vent is free if requested at time you place order.

Electrical

200, 208, 220 volt Same price as 240 v.

3 phase 208, 220, 240 Add \$55.08 (No extra charge for Dragon or Viking.)

480 volts, 3 phase Add \$255.00

50 Hertz No extra charge

Dragon Kiln Options

Note: the Dragon will fit through a 34" doorway if the handles and back element cover are temporarily removed.

Vent Master® w/installation . . . \$635.46

Door Elements, 240 volts 522.24

Stainless Steel Finish 454.92

APM Elements, 240 volts 1,141.38

Stands Specify whether the stand is to be shipped separate from the Dragon or attached and shipped as one unit. Stand heights include height of casters.

24" tall stand without casters . . \$572.22

24" tall stand with casters 861.90

18" tall stand without casters . . . 517.14

18" tall stand with casters 799.68

8" tall stand with casters 772.14

GL-24 Series Option

Fiber top, with embedded elements, available only on GL-24 series. Add \$796.62

Iguana Kiln Options

22" tall stand without casters . . \$389.64

22" tall stand with casters 649.74

Stainless Steel Finish 317.22

Ordering Check List

1 Is the kiln room large enough? You will need 12" of additional clearance on all sides of the kiln during operation. Small enclosed rooms such as closets are not recommended.

2 Will the kiln fit through the doorway? Passage clearance needed for large kilns are listed on catalog pages 28 & 30.

3 Are you sure about voltage and electrical phase? Especially 240 and 208 volt outlets cause confusion. Get this information from your landlord or power company in writing.

Paragon Industries, L.P.



Better Designed Kilns™

**Hours: Monday - Thursday,
7 am - 5:30 pm Central Time
Closed Fridays**

**Paragon Industries, L.P.
2011 South Town East Blvd.
Mesquite, Texas 75149-1122
Toll Free: 800-876-4328
972/288-7557**

**Toll Free Fax: 888-222-6450
Fax: 972-222-0646**

**info@paragonweb.com
www.paragonweb.com**

Contents

Kilns	2-4
Paragon Parts	5-10
Duncan Parts	11-12

Index

Attachment Caps	8	Orton Cones	6
Bead Rods	6	Orton Vent Master	5
Bottoms	10	PCB-1	5
Bricks	10	Peephole Plug	9
Case Tightener	6	Pilot Light	8
Casters	6	Plateholder	6
Ceramic Fiber Shells	8	Polish	6
Chains, Lid Support	9	Posts	5
Cones	6	Power Control Boxes	5
Controllers	5	Prop-R-Vents	9
Cords	8	Pyrolite Adhesive	6
Deluxe Stands	6	Pyrometer Parts	9
Duncan Parts	11 - 12	Pyrometers	5
Element Connectors	8	Pyrometric Cones	6
Elements	7	QuikFire Muffle	8
Enameling Forks	6	QuikFire Parts	9
Firing Records	6	Racks	6
Forks	6	Receptacles	9
Furniture	5	Relays	8
Fuse	8	Release Claw	9
Glass Separator	6	Repair Cement	6
Glove, hot	6	SC-2 Optional Doors	10
Grit Cloth	6	Screws	9
Grog	6	Sensing Rod	9
Haik Brush	6	Sentry 2 Controller	5
High Fire Kiln Wash	6	Sentinel Controller	5
Hinge	9	Shelves	5
Instruction Manuals	6	Stands	9
Kaolin Grog	6	Stands, deluxe	6
Kiln Coating & Repair	6	Steel Bases	9
Kiln Sitter Parts	9	Stilt Stone	6
Kiln Sitter	5	Switches	8
Kiln Vents	5	Terminals	8
Kiln Wash	6	Thermocouples	9
Knobs, switch	8	TnF 2	5
Lead Wires	8	Transformers	8
Lid Handle	9	Vent Master	6
Lid Lifter	6	Wax Tray	6
Lid Supports	9	Wires	8
Lids	10		
Limit Timer	5		
LiteLid Kit	6		
Mini-Bars	6		
Muffles, fiber	8		

Paragon Kilns

No extra charge for custom colors!

Kiln Depth: Top loading kilns measure top to bottom. **Electrical:** Before placing your order, confirm voltage and phase. Call power company or ask your electrician. 3-phase kilns and kilns rated higher than 50 amps must be direct wired.

Kiln Model	Kiln Price	Volts	Recom. Furniture Kit Price	Orton Vent Master®	Switchbox AOP Outlet	Certified to CSA & UL Std 499	Max. Temp °F	Cone	Firing Chamber Opening	Firing Chamber Depth	Cubic Feet	Ships by Truck or UPS?	Approx. Shpg. Weight Kiln	Shpg. Weight Furn.
Cone 10 Viking, Iguana & Dragon Kilns														
Viking-28	\$3906.60	240v	\$728.28	\$543.66	\$109.14	Yes	2350°	10	28"	29"	10.57	Truck	430	135
Viking-27	3717.90	240v	565.08	543.66	109.14	Yes	2350°	10	28"	22 ¼"	8.11	Truck	415	110
Viking-24	3600.60	240v	442.68	543.66	109.14	Yes	2350°	10	22 ½"	29"	7.10	Truck	342	105
Dragon	6956.40	240v	666.06	635.46*	109.14	Yes	2350°	10	24"W x 27"H	24"	9	Truck	905	128
Super Dragon	12199.20	240v	666.06	635.46*	109.14	No	2350°	10	27"W x 36"H	27"	15.18	Truck	1550	128
Iguana	3738.30	240v	263.16	635.46*	109.14	Yes	2350°	10	18"W x 22 ½"H	18"	4.2	Truck	483	45

» 200, 208, 220 volts, single or 3 phase: same price as 240 volt.
 » 3 phase 480 volts: add \$255.00 Hertz: no extra charge.

Stands: Iguana and Dragon prices do not include the stand. Please add \$389.64 for the 22" tall Iguana stand. See page 1 for prices of Dragon stands. Super Dragon price includes stand. Shipping weight includes kiln stand.

12-Sided Kilns

Ovation-28	6135.30	240v	1063.86	543.66	109.14	No	2350°	10	28½"W x 41" long	28 ½"	16	Truck	750	167
TnF-27-3	3233.40	240v	565.08	543.66	109.14	Yes	2350°	10	28"	22 ¼"	8.11	Truck	415	110
TnF-28-3	3340.50	240v	728.28	543.66	109.14	Yes	2100°	2	28"	29"	10.57	Truck	430	135

» 200, 208, 220 volts: same price as 240. 3 phase 208, 220, 240: add \$55.08. 3 phase 480 volts: add \$255; 50 Hertz: no extra charge.

10-Sided Kilns

Ovation-22	3682.20	240v	587.52	543.66	109.14	No	2350°	10	22½"W x 41½" long	22 ½"	11.4	Truck	550	120
SnF-24	2743.80	240v	452.88	543.66	--	Yes	2300°	8	23 ½"	29"	7.52	Truck	307	105
TnF-24	2983.50	240v	452.88	543.66	109.14	Yes	2300°	8	23 ½"	29"	7.52	Truck	330	105
S-24-3	2718.30	240v	452.88	543.66	--	Yes	2350°	10	22 ½"	29"	7.10	Truck	336	105
SnF-24-3	2820.30	240v	452.88	543.66	--	Yes	2350°	10	22 ½"	29"	7.10	Truck	336	105
TnF-24-3	3070.20	240v	452.88	543.66	109.14	Yes	2350°	10	22 ½"	29"	7.10	Truck	342	105
S-99	2784.60	240v	452.88	543.66	--	Yes	2300°	8	23 ½"	27"	7.00	Truck	300	105
TnF-23-3	2631.60	240v	358.02	543.66	109.14	Yes	2350°	10	22 ½"	22 ¼"	5.10	Truck	313	77

» 200, 208, 220 volts: same price as 240. 3 phase 208, 220, 240: add \$55.08. 3 phase 480 volts: add \$255; 50 Hertz: no extra charge.

8-Sided Kilns

SnF-82	1581.00	240v	200.94	543.66	--	Yes	2300°	8	17 ½"	22 ¼"	3.3	Truck	185	45
TnF-82	1718.70	240v	200.94	543.66	109.14	Yes	2300°	8	17 ½"	22 ¼"	3.3	Truck	218	45
S-82-3	1575.90	240v	200.94	543.66	--	Yes	2350°	10	16 ½"	22 ¼"	2.95	Truck	200	38
SnF-82-3	1626.90	240v	200.94	543.66	--	Yes	2350°	10	16 ½"	22 ¼"	2.95	Truck	200	38
TnF-82-3	1820.70	240v	200.94	543.66	109.14	Yes	2350°	10	16 ½"	22 ¼"	2.95	Truck	228	38
S-1613-3	1239.30	240v	133.62	543.66	--	Yes	2350°	10	16 ½"	13 ¼"	1.75	Truck	145	28
TnF-1613-3	1428.00	240v	133.62	543.66	109.14	Yes	2350°	10	16 ½"	13 ¼"	1.75	Truck	171	28
Xpress-1613-3	1346.40	240v	133.62	543.66	109.14	Yes	2350°	10	16 ½"	13 ¼"	1.75	Truck	171	28

» 200, 208, 220 volts: same price as 240. 3 phase 208, 220, 240: add \$55.08. 3 phase 480 volts: add \$255; 50 Hertz: no extra charge.

6- & 7-Sided Kilns

Xpress-66	1096.50	240v	106.08	543.66	--	Yes	2150°	4	14 ½"	13 ¼"	1.40	Truck	136	23
Xpress-66-3	1183.20	240v	106.08	543.66	--	Yes	2300°	6	13 ½"	13 ¼"	1.22	Truck	147	20

» 200, 208, 220 volts: same price as 240. 50 Hertz: no extra charge.

Caldera & FireFly Multi-Purpose Kilns

Caldera	897.60	120v	27.54	--	--	Yes	2350°	10	8" x 8"	6 ¾"	.25	UPS	50	5
Caldera-S	606.90	120v	27.54	--	--	Yes	2350°	10	8" x 8"	6 ¾"	.25	UPS	50	5
Caldera-X	142.80	Blank Collar	--	--	--	Yes	2000°	03	8" x 8"	4 ½"	.16	UPS	14	--
Caldera-BC	173.40	Bead Collar	--	--	--	Yes	2000°	03	8" x 8"	4 ½"	.16	UPS	14	--
Caldera-E	188.70	Enamel Col.	--	--	--	No	1500°	014	8" x 8"	6 ¾"	.25	UPS	21	--
Caldera XL	1040.40	120v	61.20	--	--	Yes	2350°	10	7 ½" x 7 ½"	9"	.29	UPS	75	9
Caldera XL-KS	912.90	120v	61.20	--	--	Yes	2350°	10	7 ½" x 7 ½"	9"	.29	UPS	75	9
FireFly	555.90	120v	27.54	--	--	Yes	2350°	10	8" x 8"	4 ½"	.16	UPS	44	5
Digital FireFly	805.80	120v	27.54	--	--	Yes	2350°	10	8" x 8"	4 ½"	.16	UPS	46	5

» 2" x 2" Caldera/FireFly glass window: add \$44.88. (Extra kiln top with 2" x 2" window: \$132.60) Not available on Caldera XL, XL-KS

*When ordered with a kiln, the Vent Master® comes installed on these models.

2 / Parts orders: Please include the P/N, SN, Model #, and voltage from the kiln data plate.

Kiln Depth: Top loading kilns measure top to bottom. Front loading kilns measure front to rear. **Electrical:** Before placing your order, confirm voltage and phase. Call power company or electrician.

Kiln Model	Kiln Price	Volts	Recom. Furniture Kit Price	Orton Vent Master®	Switchbox AOP Outlet	Certified to CSA & UL Std 499	Max. Temp °F	Cone	Firing Chamber Opening	Depth	Cubic Feet	Ships by Truck or UPS?	Approx. Shpg. Weight Kiln	Furn.
E & Q Series Square Front-Loading Kilns														
E-9AX	739.50	120v	27.54	--	--	Yes	2000°	03	8 1/2"W x 4 1/2"H	9"	.20	UPS	57	5
Xpress-E-9A	953.70	120v	27.54	--	--	Yes	2000°	03	8 1/2"W x 4 1/2"H	9"	.20	UPS	53	5
E-10A	928.20	120v	27.54	--	--	Yes	2000°	03	8 1/2"W x 8 3/4"H	9"	.39	UPS	74	5
Xpress-E-10A	1127.10	120v	27.54	--	--	Yes	2000°	03	8 1/2"W x 8 3/4"H	9"	.39	UPS	74	5
Xpress-E-12A	1137.30	120v	61.20	--	--	No	2000°	03	8 1/2"W x 6"H	12"	.35	UPS	84	--
Xpress-E-12T	1259.70	120v	61.20	--	--	No	2000°	03	8 1/2"W x 9"H	12"	.53	UPS	90	--
E-14A	1193.40	240v*	61.20	--	--	Yes	2000°	03	13"W x 8 3/4"H	13 1/2"	.88	Truck	121	--
Xpress-E-14A	1545.30	240v*	61.20	--	--	Yes	2000°	03	13"W x 8 3/4"H	13 1/2"	.88	Truck	130	--
Q-11-A	617.10	120v	22.44	--	--	Yes	2350°	10	6"W x 6 1/4"H	6"	.14	UPS	43	2
Xpress-Q-11A	892.50	120v	22.44	--	--	Yes	2350°	10	6"W x 6 1/4"H	6"	.14	UPS	45	2

» *200, 208, 220 volts: same price as 240. 50 Hertz: no extra charge.

» E & Q series glass window: add \$67.32. Bead door on the E-10, E12, and E-14: add \$56.10

» 12-key Sentry controller, add \$81.60 to the Xpress-E & Q series prices. The Xpress-E-12A and Xpress-E-12T include a door switch.

Fusion, FiberFuse, CS, GL, Ovation, & Pearl Glass Fusing Kilns

— Models ending with ADTSD have top, side, door elements and a door cutoff switch; those ending with AD have top elements only.

Fusion-7	999.60	120v	44.88	543.66	--	Yes	1700°	14 1/2"	7-sided	6 1/2"	.69	UPS	103	12
Fusion-8	1371.90	240v*	61.20	543.66	--	Yes	1700°	17 1/2"	8-sided	11"	1.59	Truck	158	15
Fusion-10	1830.90	240v*	106.08	543.66	--	Yes	1700°	23 1/2"	10-sided	11"	2.86	Truck	205	30
Fusion-14	1106.70	120v	67.32	543.66	--	Yes	1700°	14" x 14"		6 1/2"	.73	UPS	105	12
Fusion-16	1290.30	120v	72.42	543.66	--	Yes	1700°	16" x 16"		6 1/2"	.96	Truck	165	15
Fusion-19	1698.30	240v*	133.62	543.66	--	No	1700°	19" x 19"		6 1/2"	1.35	Truck	210	33
FiberFuse-16	1392.30	120v	72.43	543.66	--	No	1700°	16" x 16"		6"	.88	UPS	80	15
CS-14D	1239.30	120v	67.32	--	--	Yes	1700°	14" x 14"		6 1/2"	.73	Truck	157	12
CS-14S	1213.80	120v	67.32	--	--	Yes	1700°	14" x 14"		6 1/2"	.73	Truck	157	12
CS-16D	1382.10	120v	72.42	--	--	Yes	1700°	16" x 16"		6 1/2"	.96	Truck	186	15
CS-16S	1361.70	120v	72.42	--	--	Yes	1700°	16" x 16"		6 1/2"	.96	Truck	186	15
CS-19D	1836.00	240v*	133.62	--	--	No	1700°	19" x 19"		6 1/2"	1.35	Truck	215	33
CS-19S	1805.40	240v*	133.62	--	--	No	1700°	19" x 19"		6 1/2"	1.35	Truck	215	33
CS-26	3187.50	240v*	176.46	--	109.14	No	1700°	26" x 26"		13 1/4"	5.18	Truck	523	60
CS-5630	15963.00	240v*	1147.50	Incl.	Incl.	No	1700°	30"W x 56" long		16"	15	Truck	1,682	104
GL-18AD	2346.00	240v*	133.62	543.66	109.14	Yes	1700°	18"W x 13"H		18"	2.4	Truck	270	33
GL-18ADTSD	2692.80	240v*	133.62	543.66	109.14	Yes	1700°	18"W x 13"H		18"	2.4	Truck	270	33
GL-24AD	3213.00	240v*	178.50	543.66	109.14	Yes	1700°	24"W x 15"H		22 1/2"	4.68	Truck	425	45
GL-24ADTSD	3723.00	240v*	178.50	543.66	109.14	Yes	1700°	24"W x 15"H		22 1/2"	4.68	Truck	425	45
Ovation-10	2774.40	240v*†	311.10	543.66	109.14	Yes	1700°	22 1/2"W x 41 1/2" long		11"	5.7	Truck	402	45
Ovation-1013	2840.70	240v*†	311.10	543.66	109.14	Yes	1700°	22 1/2"W x 41 1/2" long		13"	6.4	Truck	425	45
Pearl-18	2233.80	240v*	133.62	--	109.14	Yes	1700°	18" x 18"		8 1/2"	1.59	Truck	253	33
Pearl-22	3065.10	240v*	156.06	--	109.14	Yes	1700°	22"W x 22" long		13"	3.64	Truck	321	42
Pearl-44	7961.10	240v*	269.28	635.46**	109.14	No	1700°	22"W x 44" long		13"	7.28	Truck	916	53
Pearl-4426	8644.50	240v*	404.94	635.46**	109.14	No	1700°	26"W x 44" long		13"	8.6	Truck	1,038	63
Pearl-56	14315.70	240v*†	1147.50	--	109.14	No	1700°	30"W x 56" long		16 1/2"	16	Truck	1,482	104

» *200, 208, 220 volts: same price as 240. †3 phase 208, 220, 240: add \$55.08. 3-phase 480 volts: add \$255; 50 Hertz: no extra charge.

» **Ceramic fiber top with replaceable elements** on CS-series, Fusion-series, Pearl-18, Pearl-22, GL-18, GL-22: add \$365.16

» **Optional GL tops** on GL-24AD, GL-24ATSD & GL-24ADTSD: add \$796.62 for ceramic fiber top with embedded elements; add \$365.16 for ceramic fiber top with replaceable elements.

» **Glass window** on CS-14S, CS-16S, and Fusion kilns: Add \$67.32. Ovation-10 glass windows (2): add \$134.64. The glass window is not available on the CS-14D or CS-16D.

» **Bead door** on CS-14S, CS-16S, Fusion-6, -7, -14, -16: Add \$56.10 (bead door not available on the CS-14D and CS-16D)

» **Mercury relay upgrade** on Fusion-series, Pearl-18: add \$128.52.

» **Sentry 12-key controller upgrade** on Fusion-8 -10, -14, -16, CS-14S, CS-16S: add \$81.60.

» **LiteLid** on Fusion-10: Included at no extra charge.

**When ordered with a kiln, the Vent Master® comes installed on these models.

Kiln Depth: Top loading kilns measure top to bottom. Front loading kilns measure front to rear. **Electrical:** Before placing your order, confirm voltage and phase. Call power company or electrician.

Kiln Model	Kiln Price	Volts	Recom. Furniture Kit Price	Orton Vent Master®	Switchbox AOP Outlet	Certified to CSA & UL Std 499	Max. Temp °F	Cone	Firing Chamber Opening	Chamber Depth	Cubic Feet	Ships By Truck or UPS?	Approx. Shpg. Weight Kiln	Furn.
Crucible Kilns (see page 6 for crucibles)														
Darby Dipper	\$1494.30	240v	--	--	--	No	2350°	10	7 1/2" x 7 1/2"	9"	.29	UPS	95	--
Trifecta	3269.10	240v	--	--	--	No	2350°	10	28"	13 1/4"	4.82	Truck	380	--
Vulcan	2565.30	240v	--	--	--	No	2350°	10	13 1/2" 8-sided	18"	1.4	Truck	240	--
Vulcan II	2687.70	240v	--	--	--	No	2350°	10	13 1/2" 8-sided	15"	1.3	Truck	416	--

» The Darby Dipper is available in 120 volts. Crucible, 6" wide x 7" high (outer): \$128.52. Crucible, 9" wide x 12" high (outer): \$233.58

F-Series Lamp Working Kilns

F-120 w/stand	1616.70	120v	\$49.98	--	--	Yes	1700°		10 3/4"W x 7"H	11"	.47	Truck	128	12
F-130 Elite	1683.00	120v	49.98	--	--	Yes	1700°		11"W x 13"H	11"	.9	Truck	227	12
F-200	2351.10	240v	--	--	--	No	1700°		25"W x 8"H	15"	1.73	Truck	278	
F-240	2672.40	240v	78.54	--	--	Yes	1700°		18"W x 13"H	18"	2.4	Truck	288	14
F-500	3610.80	240v	--	--	--	No	1200°		24"W x 22 1/4"H	18"	5.5	Truck	601	

» Optional mercury relay in the F-120 and F-200: \$128.52

BlueBird Bead Annealing Kilns

BlueBird	943.50	120v	--	--	--	Yes	1200°		20"W x 2 3/4"H	6"	.19	UPS	55	--
BlueBird XL	1147.50	120v	--	--	--	Yes	1500°		20"W x 4 1/2"H	9"	.47	UPS	87	--

Janus Pottery/Glass Fusing Kilns

Janus-1613	1958.40	240v	133.62	543.66	109.14	Yes	2350°	10	16 1/2", 8-sided	13 1/4"	1.75	Truck	172	28
Janus-23	3207.90	240v	358.02	543.66	109.14	Yes	2350°	10	22 1/2", 10-sided	20 1/4"	4.64	Truck	308	77
Janus-24	3865.80	240v	380.46	543.66	109.14	Yes	2350°	10	24"W x 15"H	22 1/2"	4.68	Truck	425	76
Janus-27	3432.30	240v	565.08	543.66	109.14	Yes	2350°	10	28", 12-sided	22 1/4"	8.11	Truck	420	110
Janus Ovation	5013.30	240v	587.52	543.66	--	Yes	2350°		22 1/2"W x 41 1/2" long	22 1/2"	5.2	Truck	550	120
Janus Dragon	7828.50	240v	666.06	635.46**	109.14	Yes	2350°	10	24"W x 27"H	24"	9	Truck	905	128

» Mercury relay: call for pricing. 3-zone is not available on the Janus.

Home Artist Kiln

— Home Artist furniture kit, when ordered with kiln, is \$59.16. When ordered separately, \$89.76. Order together and save \$30.60.

Home Artist	1249.50	120v	89.76	--	--	No	1900°	05	12" Round	12"	.78	UPS	48	12
--------------------	---------	------	-------	----	----	----	-------	----	-----------	-----	-----	-----	----	----

MagicFuse & QuikFire High Speed Kilns

— Furniture packed with a QuikFire kiln is \$23.46. Order together and save \$10.20. PCB-1 Power Control Box for QuikFire: \$100.98.

MagicFuse	178.50	--	Included	--	--	No	1650°		4 1/2" Round	1 1/2"	.01	UPS	5	--
QuikFire 6	428.40	120v	33.66	--	--	No	2000°	03	6"W x 6"H	6"	.125	UPS	14	3

SC Series Square Kilns

SC-2	851.70	120v	39.78	--	--	Yes	2000°	03	8"W x 5 3/4"H	7 3/4"	.19	UPS	38	--
SC-2/ Bead Dr.	882.30	120v	39.78	--	--	Yes	2000°	03	8"W x 5 3/4"H	7 3/4"	.19	UPS	38	--
SC-2/ Window	902.70	120v	39.78	--	--	Yes	2000°	03	8"W x 5 3/4"H	7 3/4"	.19	UPS	38	--
SC-2/ Dr & Win	918.00	120v	39.78	--	--	Yes	2000°	03	8"W x 5 3/4"H	7 3/4"	.19	UPS	38	--
SC-2 Pro	892.50	120v	39.78	--	--	Yes	2000°	03	8"W x 5 3/4"H	7 3/4"	.19	UPS	38	--
SC-3	969.00	120v	39.78	--	--	Yes	2000°	03	7 3/4"W x 7 3/4"H	8"	.28	UPS	40	--
SC-3/ Bead Dr.	999.60	120v	39.78	--	--	Yes	2000°	03	7 3/4"W x 7 3/4"H	8"	.28	UPS	40	--
SC-3/ Window	1020.00	120v	39.78	--	--	Yes	2000°	03	7 3/4"W x 7 3/4"H	8"	.28	UPS	40	--
SC-3/ Dr / Win	1040.40	120v	39.78	--	--	Yes	2000°	03	7 3/4"W x 7 3/4"H	8"	.28	UPS	40	--

» A ceramic fiber shelf comes with all SC-2 and SC-3 kilns. The furniture kit is necessary for glass fusing. SC-2 and SC-3 furniture: 1 - 7" x 7" hard ceramic shelf, fiber shelf, 4 - 1/2" posts.

J Series Square Ceramic Fiber Kilns

J-14-1	\$1422.90	120v	\$61.20	\$543.66	--	No	1700°	09	13"W x 9"H	13"	.88	Truck	110	13
Xpress-J-14-1	1892.10	120v	61.20	543.66	--	No	1700°	09	13"W x 9"H	13"	.88	Truck	110	13
J-14-2	1422.90	240v*	61.20	543.66	--	No	1700°	09	13"W x 9"H	13"	.88	Truck	110	13
Xpress-J-14-2	1892.10	240v*	61.20	543.66	--	No	1700°	09	13"W x 9"H	13"	.88	Truck	110	13

» *200, 208, 220 volts: same price as 240; 50 Hertz: no extra charge. Add \$81.60 for the 12-key Sentry controller upgrade.

4 / Parts orders: Please include the P/N, SN, Model #, and voltage from the kiln data plate.

**When ordered with a kiln, the Vent Master® comes installed on these models.

Controllers, Kiln Sitters & Pyrometers

Sentry 2, 12-Key Controller Board

Please include kiln model and serial # when ordering a replacement controller. Upgrading to the Sentry from the DTC 100, 600, 800, or 1000 series requires the TF-71 wiring harness (\$14.80).

Sentry 2 Control Board, 12-key, with cone/fire 2400°F	\$373.32
Computer Interface Kit for Sentry 2.0 (new kilns only)	420.24

Sentry Xpress 3-Key Controller Board

Please include kiln model and serial # when ordering a replacement controller.

Sentry Xpress Controller, 3-key	291.72
---------------------------------	--------

Sentinel Smart Touch Controller Board

Please include kiln model and serial # when ordering a replacement controller.

The Sentinel uses the same wiring harness as the Sentry 12-key. Upgrading from the DTC 100, 600, 800, or 1000 series requires the TF-71 wiring harness (\$14.80).

Sentinel Control Board, with cone/fire 2400°F	\$495.72
---	----------

TnF 2 Portable Sentry & Sentinel Controllers

TnF 2's are rated for wall receptacle amperage, NOT kiln amperage. When ordering, include wall receptacle NEMA configuration # (i.e. 6-50R) & voltage. TnF 2's are available for 3 phase and any electrical system. 3 phase: add \$79.00.

3-key Sentry: Specify whether your kiln is ceramic fiber or firebrick.

Description	3-Key	12-Key	Sentinel
TnF 2 - 120 v., 15 amp.	\$603.84	\$685.44	807.84
TnF 2 - 120 v., 20 amp.	603.84	685.44	807.84
TnF 2 - 200 v. - 240 v., 20 amp.	--	685.44	807.84
TnF 2 - 200 v. - 240 v., 30 amp.	--	716.04	838.44
TnF 2 - 200 v. - 240 v., 50 amp.	--	816.00	938.40
TnF 2 - 200 v. - 240 v., 60 amp. w/mercury relay	1163.82		1286.22

Kiln Sitters

Includes porcelain tube assembly. Specify kiln model. Operates on 208 & 240 volt.

Limit Timer, Model LT-3 (with mounting box)	380.46
Limit Timer, Model LT-3K (S & SnF-series, Duncan)	339.66

Power Control Box

PCB-1, for 120 v., 15 amp kilns	100.98
---------------------------------	--------

Pyrometers

The T-2, DT2-7, DT2-10, and DT2-11 include lead wires & Type-K thermocouple. (Pyrometer parts are on page 9.)

DT2-7 Pyrometer, digital (max. temp. 2350°F)	100.98
DT2-10 Pyrometer, digital, data logger (max. temp. 2350°F)	292.74
DT2-11 Pyrometer, digital, 120 volt (max. Temp. 2350°F)	501.84
T-2 Pyrometer, needle indicator (max. temp. 2200°F)	192.78

Shelves & Posts

1" Square Posts

Length	Price Ea.	# In Pkg.	Ctn. Price
TP 1/2"	\$1.33	24	\$30.60
TP 1"	1.53	24	33.66
TP 2"	1.73	24	39.78
TP 3"	2.35	24	54.06
TP 4"	2.86	24	67.32
TP 5"	3.37	24	76.50
TP 6"	3.57	24	80.58
TP 7"	3.88	24	89.76
TP 8"	4.28	24	98.94
TP 10"	5.41	24	121.38

1 1/2" Square Posts

Length	Price Ea.	# In Pkg.	Ctn. Price
SP 1"	\$1.63	24	\$36.75
SP 2"	2.14	24	49.98
SP 3"	2.86	24	67.32
SP 4"	3.47	24	80.58
SP 5"	4.08	24	93.84
SP 6"	4.39	24	100.98
SP 7"	4.79	24	111.18
SP 8"	5.10	24	118.32
SP 9"	5.81	24	134.64
SP 10"	6.02	24	138.72
SP 12"	7.45	24	171.36

Separate Shelves

Paragon's cordierite shelves resist warpage and thermal shock. They are volume-stable. We do not guarantee shelves against warpage.

Shelf No.	Shelf Size	Full/Half	Price ea.	# in Ctn.	Ctn. Price
-----------	------------	-----------	-----------	-----------	------------

Square & Rectangular Shelves

Q-11A, TnF-Q-11, QuikFire 6					
C-2	5" x 5" x 3/8"	Full	\$12.85	5	\$63.24
SC-2 & SC-3 Ceramic Fiber Shelf					
C-5	6" x 6" x 1/4"	Full	14.99	5	73.44
Caldera					
C-7	7" x 7" x 5/8"	Full	20.40	5	98.94
F-120					
C-10S	10" x 10" x 1/2"	Full	37.74	5	184.62
J-14 & E-14					
C-12	12" x 12" x 5/8"	Full	46.92	5	231.54
Fusion-14, CS-14D, CS-14S					
C-12x13	12" x 13" x 5/8"	Full	51.00	5	253.98
H-16B & H-16A					
C-15	14" x 13" x 5/8"	Full	58.14	5	282.54
C-15H	7" x 13" x 5/8"	Half	32.64	10	316.20
Fusion-16, CS-16D, CS-16S					
C15SQ	15" x 15" x 5/8"	Full	61.20	5	299.88
HS-17, TnF-H-17, H-17, F-240, Iguana					
C-17	16" x 14" x 5/8"	Full	58.14	5	282.54
C-17H	8" x 14" x 5/8"	Half	30.60	10	304.98
GL-18, Pearl-18					
C-19	17" x 17" x 5/8"	Full	109.14	5	536.52
C-19H	8 1/2" x 17" x 5/8"	Half	58.14	10	564.06
GL-22A & AD, KS-6A, TnF-K-6					
C-20	20" x 20" x 5/8"	Full	109.14	5	536.52
C-20H	10" x 20" x 5/8"	Half	58.14	10	564.06
Pearl-22, GL-22, Pearl-44					
C-20GL	20" x 20" x 1"	Full	137.70	5	678.30
Dragon					
C-30	22" x 22" x 1"	Full	155.04	5	762.96
C-30H	22" x 11" x 1"	Half	80.58	10	790.50
GL-24A & AD					
C-22GL	22" x 22" x 1"	Full	162.18	5	790.50
CS-26					
C-24GL	24" x 24" x 1"	Full	184.62	5	903.72
Pearl-4426					
CL-24x42	24" x 42" x 1" CoreLite	Full	388.62	5	1,905.36
Round, Hexagon, Octagon, & Oval Shelves					
Home Artist, S-11-9-3, Fusion-6, GF-6B					
C10-R	10" Round x 1/2"	Full	21.42	5	105.06
7-sided, 2 1/2" sidewalls: S, SnF & TnF-66, GF-7B, Fusion-7					
C-13	13" Round x 1/2"	Full	29.58	5	146.88
C-13H	13" Round x 1/2"	Half	17.34	10	169.32
7-sided, 3" sidewalls: S, SnF & TnF-66-3, A-66B-3					
C-14	12" Round x 5/8"	Full	29.58	5	146.88
C-14H	12" Round x 5/8"	Half	17.34	10	169.32
8-sided 2 1/2" sidewalls: S, SnF & TnF-82, GF-8B, Fusion-8					
C-16	15 1/2" Octagon x 5/8"	Full	46.92	5	231.54
C-16H	15 1/2" Octagon x 5/8"	Half	23.46	10	226.44
8-sided 3" sidewalls: S, SnF & TnF-82-3, A-82B-3, TnF-1613-3					
C-18	15" Round x 5/8"	Full	44.88	5	220.32
C-18H	15" Round x 5/8"	Half	23.46	10	226.44
10-sided, 2 1/2" sidewalls: S, SnF & TnF-24, S-100, Fusion-10					
C-22	21" Round x 3/4"	Full	91.80	5	451.86
C-22H	21" Round x 3/4"	Half	45.90	10	451.86
10-sided, 2 1/2" sidewall oval kilns: Ovation-10					
C-22D	21" x 18" x 5/8" D-Shaped		91.80	5	451.86
10-sided, 3" sidewalls: S, SnF & TnF-24-3, S, SnF & TnF-23-3					
C-23H	20" Round x 3/4"	Half	46.92	10	464.10
12-sided, 3" sidewalls: S, SnF & TnF-28-3, TnF-27-3, GF-12B					
C-24H	26" Round x 3/4"	Half	77.52	10	756.84
Oval for the Ovation Glass Kilns					
CL-20.5x38	20 1/2" x 38" x 1" CoreLite	Full	294.78	5	1,442.28

Orton Vent Master®

Holes are drilled at no extra charge on most top-loading kilns ordered with the Vent Master. Front-loading and square kilns: We can install the vent on the kiln for \$90 extra. Vent Master includes 3' of 2"-diameter vent hose.

Vent Master 120 volt	\$543.66
Vent Master 208 - 240 volt	543.66
Vent Master Expansion Kit (for venting a second kiln)	239.70
Vent Master Hose Extension Kit (adds 3' to vent hose)	92.82

Bell Plateholder

Bell Plateholder: Specify 6 3/4" or 5 3/4" length
 5 3/4" length (can be positioned vertically in the X-14J) Pair \$16.12
 6 3/4" standard length Pair 23.56

Bead Rods

String ceramic beads on the high-temperature bead rods, and support the rods with posts. Posts are sold separately.

Bead Rod	Each	Bead Rod	Each
SR-12, 10 gauge, 12"	\$10.40	SR-5, 10 gauge, 5"	5.81
SR-10, 10 gauge, 10"	9.18	SR-4, 10 gauge, 4"	4.59
SR-8, 10 gauge, 8"	8.67	SR-3, 10 gauge, 3"	3.77
SR-6, 10 gauge, 6"	6.63		

6" Tile Holder

Part # Fstile: 6" tile holder, holds 9 tiles \$54.06

Cones, Kiln Wash & Glass Separator

Orton Small Cones, 50 per box	\$15.96
Mini-Bars, 50 per box	13.67
Orton Self-Supporting Cones, 25 per box	15.40
High Fire Kiln Wash, dry	
1 lb. bag	5.00
Carton of 20 - 1 lb. bags	88.94
High Fire Kiln Wash, liquid	1 Pint bottle 8.16
Glass Separator, dry	
1 lb. Bag	8.16
Carton of 20 - 1 lb. bags	151.98

Crucibles

Crucible, small, for Darby Dipper (6" wide x 7" outer)	\$128.52
Crucible, large, for Trifecta (9" wide x 12" outer)	233.58

Firing Accessories

Haik Brush, 1" wide: Each \$7.40	Box of 10	\$73.44
Haik Brush, 2" wide: Each \$15.10	Box of 10	149.94
Hot Glove (for handling plugs and handles up to 400° F; sold only in pairs)		53.55
Lid Lifter (for venting hot kilns safely)		12.85

Forks, Racks & Wax Tray

Enameling Forks			
18" long	\$28.56	24" long	\$32.64
Enameling Rack (Order four 1/2" posts to support rack.)			
4" x 4"	26.52	8" x 8"	44.88
6" x 6"	33.66	12" x 12"	62.22
Stainless Steel Wax Tray			
7" x 7"	32.64	12" x 12"	48.96

Cleanup Items

Stilt Stone (4" long x 3/8" square)			
	Each	\$8.16	Package of 10 \$81.60
Grit Cloth (9" x 11")			
	Each	9.18	Package of 10 91.80

Instruction Manuals

Specify kiln model when ordering manual. Price of manual covers postage. TnF owners: specify DTC 100, 600, 800, 1000, or Sentry 2.0 series when ordering manuals. Manuals are also available at www.paragonweb.com at no charge. Click on Support and then Instruction Manuals from the drop menu. Paragon Instruction Manuals \$14.28

LiteLid Kits & Deluxe Stands

LiteLid Kits (Specify 10-sided or 12-sided kiln. Please note that the LiteLid comes standard on only ceramic 10-sided and 12-sided kilns.) \$251.94
 Deluxe GL Stand for GL-18, GL-22, GL-24, and Pearl-18, shipped fully assembled
 ST-8, without casters 485.52
 ST-8-1, with 2" steel casters 573.24

Mandrel Holder Stands

Conversion Stand with Mandrel Holder for F-120 and F-130 \$102.00
 Conversion Stand with Mandrel Holder for F-240 161.16

Maintenance Supplies

Kaolin Grog (for making firebrick repair filler) 5 lb. Bag	\$13.26
Kiln Repair Cement Powder	lb. bag 7.14
	Ctn of 4 - 1 lb. bags 27.54
Liquid Kiln Repair Cement	1 Pint bottle 10.20
Liquid Kiln Coating (not cement)	1 Pint bottle 10.61
Paint, high temperature water base, black or blue	2 oz. 6.12
Pyrolite Adhesive, 10.3 oz. tube	29.58
Stainless Steel Polish, 4 oz. bottle	11.22

Paragon Heating Elements (for catalog standard only)

Important! See the black electrical data plate on the side of kiln's switch box to find items 1 - 3 below. When ordering, always include:

- 1) kiln model number OR P/N number (ALWAYS order by P/N number if your kiln's data plate includes one. P/N number is not available on older kilns.)
- 2) kiln serial number
- 3) volts and amps
- 4) element part number on this chart (sometimes also located on the kiln wiring diagram)

Pricing below is for 120/240 volt, 1 phase standard kilns. Call for pricing on other voltages. (Note: If the model number and P/N number listed on your data plate are the same, you have a standard kiln. If the 2 numbers differ, then please call us for pricing.)

Elements are available for *all* Paragon models; please call for pricing if not listed here.

Kiln Model	Element	# In Kiln	Price Each
------------	---------	-----------	------------

S Series

S-11-9B-3	EL.A-11-9-3	2	\$46.92
S-10	EL.S-99	2	54.06
S-23-3			
EL.S-23-3TB top & bottom		2	107.10
EL.S-23-3M middle		2	59.16
S-24	EL.S-24TBM	6	55.08
S-24-3	EL.S-24-3TBM	6	55.08
S-28-3	EL.S-28	6	79.56
S-66			
EL.S-66TB top & bottom		2	36.72
EL.S-66M middle		2	36.72
S-66-3			
EL.S-66-3TB top & bottom		2	36.72
EL.S-66-3M middle		2	36.72
S-82			
EL.S-82TB top & bottom		2	66.30
EL.S-82M middle		2	42.84
S-82-3			
EL.S-82-3TB top & bottom		2	66.30
EL.S-82-3M middle		2	42.84
S-99	EL.S-99TBM	6	54.06
S-100	EL.S-99TBM	4	54.06

SnF Series

SnF-24			
EL.SNF-24TB top & bottom		6	36.72
EL.SNF-24M middle		6	27.54
SnF-24-3			
EL.SNF-24-3TB top & bottom		6	36.72
EL.SNF-24-3M middle		6	27.54
SnF-28-3			
EL.SNF-28TB top & bottom		6	52.02
EL.SNF-28M middle		6	54.06
SnF-66			
EL.SNF-66TB top & bottom		2	36.72
EL.SNF-66M middle		2	36.72
SnF-66-3			
EL.SNF-66-3TB top & bottom		2	36.72
EL.SNF-66-3M middle		2	36.72
SnF-82			
EL.SNF-82TB top & bottom		4	34.68
EL.SNF-82M middle		4	27.54
SnF-82-3			
EL.SNF-82-3TB top & bottom		4	34.68
EL.SNF-82-3M middle		4	27.54

Kiln Model	Element	# In Kiln	Price Each
------------	---------	-----------	------------

TnF Series

TnF-23-3			
EL.TNF-23-3TB top & bottom		2	\$87.72
EL.TNF-23-3M middle		2	59.16
TnF-24			
EL.TNF-24TB top & bottom		2	81.60
EL.TNF-24M middle		4	66.30
TnF-24-3			
EL.TNF-24-3TB top & bottom		2	81.60
EL.TNF-24-3M middle		4	66.30
TnF-28-3			
EL.TNF-28TB top & bottom		2	100.98
EL.TNF-28M middle		4	55.08
TnF-66			
EL.TNF-66TB top & bottom		2	36.72
EL.TNF-66M middle		2	36.72
TnF-66-3			
EL.TNF-66-3TB top & bottom		2	36.72
EL.TNF-66-3M middle		2	36.72
TnF-82			
EL.TNF-82TB top & bottom		2	63.24
EL.TNF-82M middle		2	41.82
TnF-82-3			
EL.TNF-82-3TB top & bottom		2	63.24
EL.TNF-82-3M middle		2	41.82
TnF-1613-3	EL.TNF-1613	3	70.38

E & TnF-E Series

E-9A	EL.E-9S	1	47.94
E-9T	EL.E-9S	1	47.94
E-9S	EL.E-9S	1	47.94
E-9AX	EL.E-9S	1	47.94
E-10	EL.E-10	2	48.96
E-13	EL.E-13	1	48.96
E-14	EL.E-14	2	58.14
E-14S	EL.E-14S	2	61.20
TnF-E-10	EL.E-10	2	48.96
TnF-E-14	EL.E-14S	2	61.20

GF & GL Series

GF-7	EL.GF-7	1	106.08
GF-8	EL.GF-8	1	88.74
GF-85	EL.GF-85	1	98.94
GF-10B, GF-10BD	EL.GF-10	3	92.82
GL-22A, GL-22AD	EL.GL-22 top	2	103.02

H, HS & TnF-H Series

H-17	EL.H-17	4	80.58
H-17H	EL.H-17	4	80.58
H-17HF	EL.H-17	4	80.58
H-17HFS	EL.H-17	4	80.58
H-17HS	EL.H-17	4	80.58
H-17S	EL.H-17	4	80.58
HS-17	EL.HS-17	4	80.58

Kiln Model	Element	# In Kiln	Price Each
------------	---------	-----------	------------

K, KS & TnF-K Series

K-6	EL.K-6	5	\$107.10
K-6H	EL.K-6	5	107.10
K-6HFS	EL.K-6	5	107.10
K-6HS	EL.K-6	5	107.10
K-6S	EL.K-6	5	107.10
TnF-K-6	EL.K-6	5	107.10

Q & TnF-Q Series

Q-11P	EL.Q-11	2	36.72
Q-11A	EL.Q-11	2	36.72
TnF-Q-11	EL.Q-11	2	36.72

A & B Series

A-11-9B	EL.A-11-9	2	46.92
A-11-9B-3	EL.A-11-9-3	2	46.92
A-23B-3	EL.A-23	4	48.96
A-24B	EL.A-24	6	54.06
A-24B-3	EL.A-24-3	6	54.06
A-28B-3	EL.A-28	6	54.06
A-29B	EL.A-29	6	46.92
A-55B	EL.A-55	2	55.08
B-55B	EL.A-55	2	55.08
A-66B	EL.A-66	2	42.84
A-66B-3	EL.A-66-3	2	51.00
A-77B	EL.A-77	4	59.16
A-81B	EL.A-82	4	47.94
A-82B	EL.A-82	4	47.94
A-82B-3	EL.A-82-3	4	47.94
A-88B	EL.A-88	4	47.94
A-99B	EL.A-99	6	54.06
A-100B	EL.A-99	4	54.06
A-123B	EL.A23	4	48.96
AA-6B, AA-6	EL.A-A6	1	86.70
AA-6B-3	EL.A-A6-3	1	86.70
AA-8B	EL.A-A8	1	72.42
AA-8B-3	EL.A-A8-3	1	72.42
AA-10B	EL.A99T	2	54.06

X & CP Series China Painting Kilns

X-14J/X-14	EL.X-14	1	100.98
XX-4	EL.X-14	1	100.98
X-14S	EL.X-14S	2	100.98
X-14D	EL.X-14D	2	100.98
CP-14-9	EL.D-14-9	2	100.98
D-14-9	EL.D-14-9	2	100.98
14-9INF	EL.D-14-9	2	100.98
14-9SSP	EL.D-14-9	2	100.98
14-9PAK	EL.D-14-9	2	100.98

Elements are pre-stretched and, for most models, bent at the wall brick corners. The elements listed here are for 120/240 volt, 1 phase standard kilns. Call for pricing on other voltages. Each element is uniquely designed for voltage and phase for optimum element performance and life expectancy. (Note: If the model number and P/N number listed on your data plate are the same, you have a standard kiln. If the 2 numbers differ, then please call us for pricing.)

Ceramic Fiber Muffles w/ Elements / Repair Kit

The ceramic fiber muffle and element(s) are sold as one unit. We recommend that you return the Home Artist, J-14, and SC-series kiln to the factory for muffle replacement. Please add \$40 labor for muffle replacement of the Home Artist and SC-series and \$75 for J-14, plus return shipping.

Kiln	Voltage	Part No. & Description	Price
FiberFuse-16	120	Muffle, FF-16	\$625.00
Home Artist	120	Muffle, 30874	607.92
J-11	120	Muffle, 30873-1	397.80
J-14-1, TnF-J-14-1	120	Muffle, J-14-1	439.62
J-14-2, TnF-J-14-2	240	Muffle, J-14-2	439.62
SC-2	120	Muffle, SC-2	321.30
SC-3	120	Muffle, SC-3	357.00
QuikFire 6	120	Muffle, #QF12	244.80
Fiber Repair Kit (includes 2 oz. each of AS40 Rigidizer and QF180 Adhesive)			17.60

Switches, Knobs & Terminals

Push-on terminal switch SW-4 replaces ring-terminal 4-way rotary switches.

Part No.	Description	No. In Pkg.	Price Pkg.
SW-4	Switch, 26 amp., A-21 4-way Rotary (HIGH, MED, LOW, OFF), push-on terminals	1	\$52.02
SW-5	Switch, 120 v. Stepless Control, push-on terminals	1	38.76
SW-6	Switch, 240 v. Stepless Control, push-on terminals	1	38.76
SW-7	Timer-switch for SnF series	1	105.06
KN-3	Knob for 4-way Rotary Switch A-21 & 3-way Switch	1	8.67
KN-4	Knob for Stepless Control, printed numbers	1	8.16
KN-7	Knob for S & SnF Switches, pointer indicator	1	8.16
TR-1	#10 Ring Terminals	6	5.92
TR-2	#14 Ring Terminals	6	5.61
TR-3	#10 Push-on Terminals	6	5.61
TR-4	#14 Push-on Terminals	6	5.61
TR-5	7 - #10, 3 - #14 Push-on Terminals	10	6.22

Switch Wires



Wire available in 15' rolls. See WR-48 & WR-49.

Part No.	Description	No. In Pkg.	Price Pkg.
WR-2	#14 11" lead wires, ring terminal each end	4	\$11.73
WR-3	#10 11" lead wires, ring terminal each end	4	17.03
WR-4	#14 11" lead wires, ring terminal/push-on terminal	4	12.55
WR-5	#10 11" lead wires, ring terminal/push-on terminal	4	17.03
WR-7	#14 11" lead wires, push-on terminal each end	4	10.10
WR-10	#12 11" receptacle-to-receptacle wires, hook terminal each end	3	9.18
WR-11	#10 32" sitter-to-switch box wires (specify kiln model), ring terminal one end, other end bare	4	28.97
WR-13	#14 11" receptacle-to-switch wire, push-on terminal/hook terminal	4	12.55
WR-14	#14 11" double switch-to-element lead wires, ring terminals one end, push-on terminal on double wire end	2	11.42
WR-15	#12 11" double switch-to-element lead wires, ring terminals one end, push-on terminal on double wire end	2	10.10
WR-16	#12 11" lead wires, push-on terminals each end	4	12.34
WR-17	#12 11" receptacle-to-switch wires, hook terminal/push-on terminal	4	12.55
WR-18	#12 11" lead wires, ring terminal/push-on terminal	4	13.67

Switch wires, continued

WR-19	#12 11" lead wires, ring terminals each end	4	13.16
WR-20	#14 switch-to-element wires for SW-4 (Set of 1 WR-14, 2 WR-4)	3	11.22
WR-23	#14 18" lead wires, ring terminal/push-on terminal	2	11.42
WR-40	#14 25" lead wires, ring terminal/push-on terminal	2	12.34
WR-42	#12 32" lead wires, ring terminal/push-on terminal	2	15.10
WR-46	#14 5 1/2" lead wires, ring terminal both ends	2	9.49
WR-47	#12 5 1/2" lead wires, ring terminal both ends	2	10.10
WR-48	#14 15' roll high temperature kiln switch-box wire		23.46
WR-49	#12 15' roll high temperature kiln switch-box wire		34.27
WR-50	#10 15' roll high temperature kiln switch-box wire		44.98

Misc. Switch Box Parts

Part No.	Description	No. In Pkg.	Price Pkg.
MS-1	Porcelain Insulators, new style 1 1/8" long	4	\$8.16
MS-4	Small Wire Nut	3	7.24
MS-5	Large Wire Nut	3	9.18
MS-6	Element Connectors	2	7.55
MS-7	Pilot Light with Eyelet Terminals	1	10.10
MS-8	Pilot Light with Push-on Terminals	1	10.10
MS-20	Element Staples (pins for repair)	24	13.46
TF-2	TnF Transformer, for kilns rated 100 v. to 240 v.	1	36.41
TF-3	TnF Relay, 30 amp 12 volt coil	1	34.27
TF-5	Fuse for all TnF Kilns, AGC 1/2A 250V AC	1	3.67
TF-9	Fuse Holder for digital kilns (for fuse AGC 1/2 A TF-5)	1	8.16
TF-15	Mercury Relay, 60 amp, 208-240 v coil, 2 pole	1	316.20
TF-17	Relay for S-11-9-3, GF-8B, 30 amp 120 volt coil	1	39.68
TF-18	Relay, P&B, 30 amp, 240 v coil (do not use on 208 v)	1	50.39
TF-20	Relay, 25 amp, 200-240 volt coil (208 v only)	1	48.25
TF-25	Relay, 50 amp, 208-240 volt coil, mechanical	1	108.12
TF-26	Mercury Relay, 30 amp, 208 - 240v coil, 2 pole	1	128.52
TF-34	Fuse, 30 amp, Class CC, for heavy amperage kilns	1	26.93
TF-71	Control Cable for 12-key Sentry Controller	1	15.10
TF-72	Control Cable for 3-key Sentry Xpress Controller	1	15.10
TF-73	Toggle Switch, 120/240 volt, two pole	1	35.39

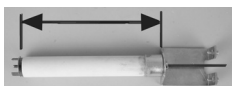
Attachment Caps & Cords

Part#	Description	Price
AT-2	Attachment Cap Only, 4-wire, 30 amp., 125/250 v., for A-66B, A-77B, H-16B (14-30P)	\$42.84
CR-2	6-4, 50 amp., 240 v., 6 ft. Cord with 4-prong plug (14-50P)	111.18
CR-3	6-4, 60 amp., 240 v., 6 ft. cord with 4-prong plug (14-60P)	98.94
CR-4	14-3, 120 v., 6 ft. cord with standard household plug (5-15P)	27.85
CR-6	6-3, 50 amp., 240 v. 6 ft. cord with 3-prong plug (6-50P)	67.32
CR-10	10-4, 30 amp 240 v 7' cord, 4-prong plug (14-30P)	63.24
CR-14	12-3, 20 amp 240 v 6' cord, 3-prong plug (6-20P)	37.74
CR-17	14-3, 15 amp 120 v 6' cord with standard household plug (5-15) with in-line rocker switch for QuikFire	57.12
CR-19	12-3, 20 amp 120 v 6' cord for S-11-9-3 (5-20P)	31.11
CR-21	10-3, 30 amp 240 v. cord for '97 & later TnF-1613-3, S-1613-3 (6-30P)	48.96

8 / Parts orders: Please include the P/N, SN, Model #, and voltage from the kiln data plate.

Receptacles

Part#	Description	Price
RC-6	Wall Receptacle, 3-wire, 20 amp., 250 v., Flush Mounting for E-14, SnF-66, SnF-66-3, TnF-66, S-66, S-66-3 (6-20R)	27.54
RC-7	Wall Receptacle, 3-wire, 20 amp., 120 v. (5-20R)	25.50
RC-10	Wall Receptacle, 3-wire, 30 amp., 125/250 for 1997 and later TnF-1613-3 & S-1613-3 (6-30R). Specify surface or flush mount.	48.96
RC-82	Wall Receptacle, 3-wire, 50 amp, 250v, for S-28-3, S-24, S-24-3, S-82, S-82-3, & respective TnF & SnF (6-50R)	36.72



Kiln Sitter Parts

Measure old Kiln Sitter tube when ordering a new one, or give kiln model number. The replacement porcelain tube may not look exactly the same as the original, because we changed manufacturers. Do not be concerned; the new tube will still fit.

Part No.	Description	No. In Pkg.	Price Pkg.
KS-1	Kiln Sitter Tube Assy., 4", for A-series w/ 2 1/2" wall	1	\$79.56
SENSINGROD-3	Sensing Rod for KS-1, A-series, 7 1/2" rod	1	11.22
KS-2	Kiln Sitter Cone Support Holders, for sitter tube (ea.)	2	18.36
KS-4	Kiln Sitter Firing Gauge	1	10.10
KS-5	Kiln Sitter Tube Assy., 4 1/2", for A-series w/ 3" wall	1	88.74
SENSINGROD-2	Sensing Rod for KS-5, 3" A-series, 8" rod	1	11.22
KS-6	Kiln Sitter Tube Assembly, 6 1/8", for H & K series	1	92.82
SENSINGROD-4	Sensing Rod for KS-6, H & K series, 9 1/2" rod	1	17.54
KS-7	Kiln Sitter Tube Assembly, 5 1/2", for S & SnF kilns	1	99.96
SENSINGROD-1	Sensing Rod for all S & SnF kilns, 9" rod	1	11.22
RELEASECLAW	Kiln Sitter Release Claw, fits all sensing rods	1	19.89
SWITCHBLOCK	Kiln Sitter ceramic switch block	1	146.88
TIMERMOTOR	208 - 240 volt, 60 hertz	1	105.06

Pyrometer & Thermocouple Parts

PY-1	Meter for T-2 Pyrometer (no case, wires or T/C)	1	\$88.74
PY-3	Type-K Thermocouple Lead Wires, 5 ft. long	1	34.68
PY-55	Thermocouple, S-type, for 2 1/2" - 3" wall kilns (Includes S-type lead wires and ceramic protection tube; does not include ceramic block)	1	233.58
PY-60	Thermocouple, Type-K 1/8" diameter, w/ lead-wires for TnF 2 & pyrometers (for all wall thicknesses)	1	73.95
PY-65	Thermocouple, S-type, for 4 - 4 1/2" wall kilns (Includes S-type lead wires and ceramic protection tube; does not include ceramic block)	1	269.28
PY-66	Thermocouple, S-type, for 4 - 4 1/2" wall kilns (Includes S-type lead wires, ceramic protection tube, and ceramic block)	1	286.62
PY-70	Thermocouple with lead wires for SC-series	1	27.54
PY-71	Thermocouple with lead wires for DT2-7 pyrometer	1	34.68
PY80-3	Thermocouple, K-type, 1/4" diameter, exposed tip 14-gauge with beads, ceramic block and lead wires for 2" wall kilns	1	64.26
PY81-3	Thermocouple, K-type, 1/4" diameter, exposed tip 14-gauge with beads for 2" wall kilns (less ceramic block and lead wires)	1	45.90
PY80-4	Thermocouple, K-type, 1/4" diameter, exposed tip 14-gauge with beads, ceramic block and lead wires for 2 1/2" - 3" wall kilns	1	64.26
PY81-4	Thermocouple, K-type, 1/4" diameter, exposed tip 14-gauge with beads for 2 1/2" - 3" wall kilns (less ceramic block and lead wires)	1	45.90

Pyrometer & Thermocouple parts, continued

PY80-5	Thermocouple, K-type, 1/4" diameter, exposed tip 14-gauge with beads, ceramic block and lead wires for 3 1/2" - 4 1/2" wall kilns	1	64.26
PY81-5	Thermocouple, K-type, 1/4" diameter, exposed tip 14-gauge with beads for 3 1/2" - 4 1/2" wall kilns (less ceramic block and lead wires)	1	45.90
PY80-6	Thermocouple, K-type, 1/4" diameter, exposed tip 14-gauge with beads, ceramic block and lead wires for 5" wall kilns	1	64.26
PY81-6	Thermocouple, K-type, 1/4" diameter, exposed tip 14-gauge with beads for 5" wall kilns (less ceramic block and lead wires)	1	45.90
PT-1	Protection tube for S-type thermocouple, 1/4" diameter, for 3 1/2" - 4 1/2" wall kilns	1	24.48
PT-2	Protection tube for S-type thermocouple, 1/4" diameter, for 2 1/2" - 3" wall kilns	1	24.48

Hardware & Stands

Part No.	Description	No. In Pkg.	Price Pkg.
BP-6	Galvanized Steel Base for 6-sided kilns	1	33.25
BP-7	Galvanized Steel Base for 7 sided kilns	1	40.70
BP-8	Galvanized Steel Base for 8 sided kilns	1	46.10
BP-10	Galvanized Steel Base for 10 sided kilns	1	52.53
BP-12	Galvanized Steel Base for 12 sided kilns	1	64.26
HW-1	Lock-in Lid Support, for 7 and 8-sided kilns	1	23.46
HW-2	Lock-in Lid Support, for 6-sided kilns	1	23.46
HW-3	Lock-in Lid Support, for H & K-series	1	24.68
HW-4	Lid Handle for small A-series (8 sides or less)	1	8.98
HW-5	Lid Handle for 10 & 12-sided (also kiln hand lifts)	1	9.18
HW-7	Fall Away Prop-R-Vent Kit	1	16.52
HW-8	#8 Screws	24	7.04
HW-9	#10 Screws	24	7.04
HW-10	Casters, 3" Plate	1	40.70
HW-13	Lid Support Chains, Pair, complete (specify model)	1	8.98
HW-14	Hinge for 10 & 12 sided kilns, complete	1	33.25
PL-1	Peephole Plug, Cone Shaped, w/ 1/2" old-style thermocouple hole	1	7.24
PL-2	Peephole Plug, Cone Shaped	1	7.24
PL-3	Peephole Plug for M, L, S, H & K-series	1	7.24
PL-4	Peephole Plug, Cone Shaped, w/ 1/8" new-style thermocouple hole	1	7.24
ST-1	Plastic feet for kiln stands (& old style E & Q w/legs)	4	9.18
ST-8	GL Stand, deluxe, without casters. Ships fully assembled.	1	485.12
ST-8-1	GL Stand, deluxe, with casters. Ships fully assembled.	1	573.04
STD181812.25	18" square x 12 1/4" tall, with locking casters, vent bracket, and shelf	1	140.35
STD242412.25	24" square x 12 1/4" tall, with locking casters, vent bracket, and shelf	1	163.91
STD181818.25	18" square x 18 1/4" tall, with locking casters, vent bracket, and shelf	1	146.78
STD242418.25	24" square x 18 1/4" tall, with locking casters, vent bracket, and shelf	1	181.05

QuikFire Parts

For QuikFire muffles and elements, see top left column page 8.

QF-4	QuikFire Thermocouple, for all QuikFire models	1	17.14
QF-5	QuikFire Pyrometer Kit, with bracket & T/C	1	66.30
QF-7	QuikFire 6" x 6" Fiber Bottom, less steel stand	1	39.78
QF-8	QuikFire Pyrometer, meter only, less bracket & T/C	1	45.90

Kiln Bottoms & Lids

Bottoms are brick only. Lids come with band or cover, less hardware. Save shipping costs for large lids or bottoms by having your dealer include your order on his next shipment. All lids must be hand-fitted and drilled to match hinge on kiln.

Model No.	Brick Bottom Part No.	Price	Lid Part No.	Lid Price
A-24B	BR-10-99	\$242.76	BR-11-24	\$333.54
S, SnF & TnF-24	BR-10-23	263.16	BR-11-24	333.54
A-23B-3, A-123B, S-23-3, TnF-23-3, S-99, S-100, A-24B-3, S, SnF & TnF-24-3	BR-10-23	263.16	BR-11-23-3	380.46
A-28B, A-28B-3, S, SnF & TnF-28-3, TnF-27-3	BR-10-28-3	380.46	BR-11-28-3	501.84
A-29B	BR-10-29	316.20	BR-11-29	501.84
A-55B, A-11-6B, A-11-9B	BR-10-55	114.24	BR-11-55	116.28
A-11-9B-3, S-11-9-3	BR-10-55	114.24	BR-11-9-3	124.44
A-66B, B-66SB, A-77B, S, SnF & TnF-66	BR-10-66	128.52	BR-11-66	134.64
A-66B-3, S, SnF & TnF-66-3	BR-10-66	128.52	BR-11-66-3	162.18
A-88B, A-82B, A-81B, S, SnF & TnF-82	BR-10-82	150.96	BR-11-82	162.18
A, S, SnF & TnF 82-3 & 1613-3	BR-10-82	150.96	BR-11-82-3	187.68
A-99B, B-99B, A-100B				
Lid w/metal cover, insulation	BR-10-99	242.76	BR-11-99	455.94
H-17, HS-17*				
H-17A, H-17B,*	Specify Model	257.04	Specify Model	391.68
H-17HF, H-17H*				
K-6A, K-6B, TnF-K-6, K-6HF, & K-6H*	Specify Model	303.96	Specify Model	439.62
X-14J, X-14, X-14JX	BR-10-X14	128.52	BR-11-X14	131.58

*Please specify whether these models have spring-balance lids.

Walls/Tops, Square Kilns

Front-Loading Square Kilns

Bricks for front-loading kilns are cemented together in complete wall sections. When ordering a side wall section, specify left or right side (your left or right when looking toward front of kiln); top, back, bottom or door. For models not listed, call for pricing.

Kiln Model	Side Wall	Back Wall	Brick Top	Brick Bottom
E-9AX	\$36.72	\$36.72	\$40.80	\$40.80
E-10A, TnF-E-10A	55.08	55.08	55.08	55.08
E-14A, TnF-E-14A	89.75	89.75	98.94	100.98
Q-11A, TnF-Q-11A	44.88	44.88	40.80	39.78
GL-22A & AD, top elements only	89.76	89.76	449.82 w/element	89.76
GL-22A & AD, top & side elements	239.70	263.16	449.82 w/element	92.82
GL-24A & AD, top elements only	108.12	108.12	549.78 w/element	100.98
GL-24A & AD, top & side elements	244.80	239.70	549.78 w/element	100.98

SC-2 & SC-3 Doors

SC-2 Bead Door	\$111.18
SC-2 Door with Glass Window	157.08
SC-2 Combination Bead Door and Glass Window	187.68
SC-3 Bead Door	128.52
SC-3 Door with Glass Window	168.30
SC-3 Combination Bead Door and Glass Window	205.02

Wall Brick, Round Kilns

6, 7, 8, 10 & 12-Sided Kilns

Please order wall bricks by making part numbers from the chart below. (See sample part number, bottom of column.) The part number gives type of brick, number of sides in kiln, and wall thickness. In addition, always supply the kiln model number and P/N number (if any) that appear on the black electrical data plate on the side of the switch box.

Brick Sizes: 4" and 2" refer to brick height when stacked in the kiln wall. Actual sizes: 4 1/2" and 2 1/8".

Peephole Bricks: It is necessary to drill a new peephole when replacing peephole bricks. Use a knife to shape the peephole. For final shaping, wrap sandpaper around a peephole plug and rotate plug inside peephole.

Part No.	Description	Price Each	
		2 1/2"	3"
BR-A	4" Plain Insulating Firebrick	\$12.55	\$13.67
BR-B, C	4" Straight Grooved Wall Brick, specify model	13.97	16.22
BR-D, E	4" Terminal Wall Brick, specify model	14.79	17.03
BR-F	4" Peephole Wall Brick, specify model	14.79	17.03
BR-G	4" Kiln-Sitter Wall Brick, specify model	14.79	17.03
BR-H	2" Plain Wall Brick, specify model	7.04	8.67
BR-I	Terminal Wall Bricks for wired collars such as AA-6B, AA-8B & AA-10B (not illustrated) Includes 1 - 4" & 1 - 2" brick. Specify model.	21.01	22.13
BR-J	2" Straight Grooved Wall Brick, specify model	7.85	8.16
BR-K	4" Plain Wall Brick, specify model	13.67	13.97
BR-L	4" Peephole brick, 2 groove, specify model	16.22	16.83

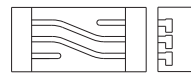
Brick Selection Chart For 6, 7, 8, 10 & 12 Sided Kilns

TOP VIEW



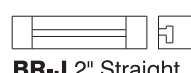
BR-A 4" Plain brick, uncut

TOP VIEW

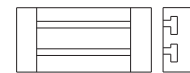


BR-E 4" Terminal brick, 3 groove

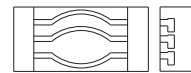
TOP VIEW



BR-J 2" Straight groove brick



BR-B 4" Straight groove brick, 2 groove



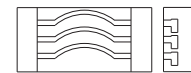
BR-F 4" Peephole brick, 3-groove



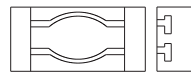
BR-K 4" Plain brick, beveled, no grooves



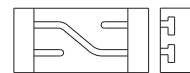
BR-C 4" Straight groove brick, 3 groove



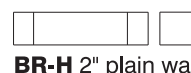
BR-G 4" Kiln Sitter brick, 3-groove



BR-L 4" Peephole brick, 2-groove



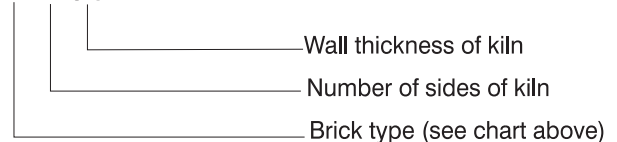
BR-D 4" Terminal Brick, 2 groove



BR-H 2" plain wall brick, beveled

Sample Part Number

BR-A-12-3.0



Duncan Kiln Parts - March, 2017 Prices

In 1996, Duncan Enterprises ceased manufacturing Duncan kilns. Since then Duncan has authorized Paragon Industries, L.P. as the sole manufacturer of Duncan kiln parts. We will make every effort to help you keep your Duncan kilns firing well into the future.

Pyrometers, Shelves, Posts

See the Paragon price list, page 5.

Kiln Wash & Repair Cement

PART NO.		DESCRIPTION	PRICE
Duncan	Paragon		
KA 401		Kiln Wash powder, 5 lb. bag	\$24.07
KA 410		Kiln Repair Cement & Sealer, liquid, 1 pint bottle	10.61

Bottoms, Lids, Bricks, Peephole Plugs

Save shipping costs for bottoms, lids and bricks by having your dealer include your order on his or her next shipment.

Brick Bottoms

Bottoms are brick only. Base plate must be ordered separately.

PART NO.		DESCRIPTION	PRICE EACH
Duncan	Paragon		
KC002		820 Brick Bottom, 3" thick	149.94
KC 311	BR-10-23	1027 Brick Bottom, 3" thick	263.16
	BR-10-28	1229 Brick Bottom, 3" thick	380.46

Brick Lids

Lids are coated and banded, less hardware and less vent hole. To drill vent hole, use a 1/2" drill bit. All lids must be hand-fitted and drilled to match hinge on kiln.

PART NO.		DESCRIPTION	PRICE EACH
Duncan	Paragon		
KC 465	BR-11-66-3	716 & 714 Brick Lid, 3" thick	162.18
KC 475	BR-11-82	820 Brick Lid, 2 1/2" thick	162.18
KC 476	BR-11-24	1020 Brick Lid, 2 1/2" thick	333.54
	BR-11-29	1229 Brick Lid, 2 1/2" thick	501.84

Peephole Plugs

PART #	DESCRIPTION	# IN PKG.	PRICE PKG.
KA 30	Peephole Plug for 716, 820, 1020, 1029	1	\$9.18
KA 31	Lid Vent Hole Plug & Peephole Plug for 1027, 1029	1	7.85

Lid Mounting

PART #	DESCRIPTION	# IN PKG.	PRICE PKG.
KC 112	Lid Support Bar, 10-Sided Models	1	\$11.83
KC 115	Lid Support Mount Kit for 10-Sided Models	1	17.03
KC 116	Lid Support Mount Kit for 8-Sided Models	1	13.46
KC 117	Lid Support Guard for 8 & 10 Sided Models	1	5.89

Elements, Bus Bars, U-Terminals

Always include kiln model number and voltage. Elements are available for all Duncan kilns. Call for pricing if not listed here.

PART NO.		DESCRIPTION	NO. IN KILN	PRICE PKG.
Duncan	Ohms			
KE 201	2.4	716 Element, 240 v.	6	\$29.58
KE 202	5	820/820X/829 Element, 240 v.	8	36.72
KE 203	2.2	716 Element, 220 v., for E, F, G & S Models	6	28.56
KE 211	2	716 Element, 208 v.	6	27.54
KE 212	4.3	820/820X/829 Element, 208 v.	8	34.68
KE 220	3.4	1020/29 Element, 220 v. for E, F, G & S Models	8	45.90
KE 223	3.7	1020/29 Element, 240 v., 1029N Top Element	8	45.90
KE 224	15.2	1027 Top Bank Element, 240 v.	12	88.74
KE 225	5.9	1027 Middle Bank Element, 240 v.	12	42.84
KE 226	11	1027 Bottom Bank Element, 240 v.	12	64.26
KE 227	13.1	609 Element EL.A-11-9 (specify Duncan instructions)	2	46.92
KE 233	3.5	1020/29 Element, 208 v.	8	42.84
KE 234	4.6	820 Element, 220 v. for E, F, G & S models	8	35.70
KE 235	2.9	1229-2 Top or Bottom Element for serial A-P	12	47.94
KE 236	8.7	1229-2 Middle Bank Element	12	62.22
KE 237	6.2	EA 1029N Middle Bank Element	12	44.88

KE 238	2.7	EA 1029N Bottom Bank Element for serial A-P	12	46.92
KE 239	11	EA 1029N Bottom Element, serial # Q & above	12	69.36
KE 240		Element Staples (Paragon # MS-20)	24	13.26
KE 241	11.8	1229-2 Top or Bottom Element, serial #Q & above	12	66.30
KE 268	9.2	1229-4 Top or Bottom Element 208 v 3-phase	12	44.88
KE 269	10.5	1229-4 Middle Bank Element, 208 v. 3-phase	12	44.88
KE 271	10.8	1229-6T Top or Bottom Bank Element, 220 v. (export)	12	44.88
KE 349	4	714 Element, 240 v.	4	40.80
KE 361	3	DE 1020-2 Element	8	38.76
KE 362	2.6	DE 1020-4 Element	8	41.82

Bus Bars & U-Terminals

PART NO.	DESCRIPTION	NO. IN PKG.	PRICE PKG.
KC 309	Standard Bus Bar Assembly (Duncan part no longer available. Instead, use Paragon element connectors MS-6, 2 for \$7.55.)		
KC 319	U-Terminal Assembly ((Duncan part no longer available. Instead, use Paragon element connectors MS-6, 2 for \$7.55.)		

Miscellaneous Electrical Parts

Terminal Strip & Terminal Clamps, Power Cords & Power Cord Sleeving

PART NO.	DESCRIPTION	NO. IN PKG.	PRICE PKG.
KE 96	2-Pole Terminal Strip (EA 830, 1020, 1029, 1229)	1	\$11.22
KE 100	Terminal Clamps	12	7.14
KM 322	CR-21 DB, DA, ES, EA 820, DK 820 (serial #'s w/A, B, C), Power Supply Cord, 10-3, 30 amp, 240v (6-30P)	1	48.96
KM 333	CR-6 DK 820 (serial #'s w/D-K) 820X/1020/1029/1229 Power Supply Cord, 6-3, 50 amp, 240 v (6-50P)	1	67.32

Receptacles

The KM 359 collar interconnect receptacle is no longer available. When you specify the KM 359, you will receive a kit containing conduit and wiring to fasten the collar and kiln switch boxes together.

PART NO.	DESCRIPTION	NO. IN PKG.	PRICE PKG.
KM 359	Collar Interconnect Retro-fit Kit	1	36.72

Switches

The KM 300 infinite switch differs from the original in that it must be installed in the upside-down position.

PART NO.	DESCRIPTION	NO. IN PKG.	PRICE PKG.
KE 345	Teflon Switch Actuator	1	\$18.26
KM 300	SW-6 Infinite Switch w/Pal Nut, 240 v.	1	38.76
KM 319	KN-7 Switch Knob - EA Kilns	1	8.16
KM 324	Power Relay, 240 v. (W389ACX-10)	1	51.41
KM 325	4300 Fixed Interval Timer, 240 v.	1	87.82
KM 326	4600 Repeat Cycle Timer, 240 v.	1	104.96
KM 330	Power Relay for 2-in-1 Timer (We no longer stock the KM 330. Order the KM 324 as a substitute.)	1	40.70
KM 361	Three Position Switch	1	13.97

2-in-1 Timer

PART NO.	DESCRIPTION	NO. IN PKG.	PRICE PKG.
KM 323	2-in-1 Timer (EPC 12778)	1	\$180.54

Electronic Replacement Parts

PART NO.	DESCRIPTION	NO. IN PKG.	PRICE PKG.
KC 503	TF-2 DE 240-24 Vac Transformer	1	\$36.41
KC 504	DE 240-24 Vac Power Relay (W389ACX-8)	1	44.88

Electronic Kiln Thermocouple Parts

PART NO.		NO. IN	PRICE
Duncan	DESCRIPTION	PKG.	PKG.
KE 353	DE Thermocouple Assembly	1	\$64.26
KE 354	DE Thermocouple	1	45.90
KE 355	DE Thermocouple Wire, 10"	1	13.46
KE 356	DE Thermocouple Wire, 13"	1	15.10
KE 358	DE Thermocouple Wire, 29"	1	21.01
KE 359	DE Thermocouple Attachment Block	1	13.97

Connecting Wires & Pilot Lights

PART NO.		NO. IN	PRICE
Duncan	DESCRIPTION	PKG.	PKG.
KC 103	14" Wire, 12 ga. solid, ring terminal one end, other end bare	1	\$7.24
KC 104	6" Interconnect Plug Ground Wire, 12 ga., ring terminal and small u-terminal	1	5.00
KC 114	6" Wire, 12 ga., push-on & hook terminals	1	7.24
KC 124	6" Wire w/Pilot Light; pilot light has push-on terminals, connecting wire has hook terminal	1	10.61
KC 138	14" Wire, 12 ga., push-on terminal & ring terminal	1	7.85
KC 139	9" Wire, 12 ga., push-on terminal & ring terminal	1	7.85
KC 148	14" Wire w/Pilot Light, 12 ga., pilot light has push-on terminals, connecting wire has ring terminal	1	13.97
KC 149	9" Wire w/Pilot Light	1	13.97
KC 162	6" Wire, 12 ga., push-on terminal and ring terminal	1	8.36
KC 176	16" Wire, 12 ga., push-on terminal, ring terminal	1	8.36
KC 178	14" Wire, 12 ga.	1	13.46
KC 361	20" Wire, 12 ga., ring terminal & element u-terminal	1	8.16
KC 490	DE 28" Wire, 12 ga.	1	15.40
KC 501	DE 12" Wire, 12 ga.	1	13.46
KC 502	DE 9" Wire, 12 ga.	1	10.91

Misc. Hardware & Sheet Metal

Base Plates & Fasteners

PART NO.		NO. IN	PRICE
Duncan Paragon	DESCRIPTION	PKG.	PKG.
KE 302	#8 x 1" Hex Washer Sheet Metal Screws	12	2.24
	BP-7 714, 716 Base Plate	1	40.70
KP 302	BP-8 820 Base Plate	1	46.10
KP 303	BP-10 1020/29 Base Plate	1	52.53

Misc. Hardware

PART NO.		NO. IN	PRICE
Duncan Paragon	DESCRIPTION	PKG.	PKG.
KE 9	HW-5 Kiln Handle	1	\$9.18
KE 10	Switch Bracket (A, E, F, G & S Models)	1	1.43
KE 60	MS-1 Porcelain Insulators	4	8.16

Stands & Plastic Feet

Kiln stands come with mar-proof plastic feet.

PART NO.		NO. IN	PRICE
Duncan Paragon	DESCRIPTION	PKG.	PKG.
KC 30	ST-1 Plastic feet for Paragon & Duncan Stands	4	\$9.18
KC 69	ST-2 Kiln Stand, 16" square, for 6, 7 & 8 sided kilns	1	41.82

Dawson Kiln Sitters, Duncan ASD

Dawson Kiln Sitters & Kiln Sitter Parts

PART NO.		NO. IN	PRICE
Duncan Paragon	DESCRIPTION	PKG.	PKG.
KM 1	KS-4 Dawson Firing Gauge	1	10.10
KM 2	KS-2 Dawson Cone Support Holders	2	18.77
KM 3	Dawson Sensing Rod	1	11.22
KM 74	KS-5 Dawson Tube Assembly	1	88.74

Duncan ASD & ASD Parts (Automatic Shut-Off Device)

PART NO.		NO. IN	PRICE
Duncan Paragon	DESCRIPTION	PKG.	PKG.
KM 400	LT-3K Duncan ASD for 240 v. and 208 v. not available. The Dawson LT-3K will be shipped instead. Specify kiln model number.	1	\$339.66
KM 75	KS-4 Duncan Firing Gauge	1	10.10
KM 76	Duncan Cone Support Holders	2	18.77
KM 77	Duncan Sensing Rod	1	10.30
KM 79	KS-5 Duncan Tube Assembly	1	88.74
KM 80	Claw for Duncan ASD	1	16.83
KM 81	Terminal Block Assembly	1	126.48

Instruction Manuals

PART NO.		NO. IN	PRICE
Duncan Paragon	DESCRIPTION	PKG.	PKG.
LX 809	Duncan Kiln Service Handbook, 1985	1	\$20.09
LX 851F	Spanish Energy-Saver ES & EA Kilns	1	14.59
LX 914	Kiln Owner's Manual for DK, DB & DA Kilns	1	14.59
LX 990	Electronic Kiln Owner's Manual for DE Kilns	1	14.59
	IM-157 Duncan Kiln 3-ring Service Manual (includes LX 809, LX 851, LX 914 and LX 990 manuals, bulletins and diagrams)	1	46.92
LG 967	German Owner's Manual (basic instructions for manual-fire and automatic kilns)	1	12.34
LS 967	Spanish Owner's Manual (basic instructions for manual-fire and automatic kilns)	1	12.34

The price of the manual covers postage. Manuals are also available at www.paragonweb.com at no charge. Click on Support and then Instruction Manuals from the drop menu. You can download the complete manuals as pdf files.

Virtual Trouble Shooting With Facetime

For better, faster trouble shooting help, you can now Facetime with our customer service representatives. This allows them to look inside the kiln switch box, assist in reading a multimeter, and answer questions that would be difficult without live video.

From an iPhone, press the Facetime app. Enter the following address on the line at the top of the screen:

Tech@paragonweb.com

The email address will ring an iPad in our office the same way a phone number connects to a cell phone.

 Paragon Industries, L. P.



**Celebrating Our
69th Anniversary!
Innovative Kilns
since 1948**

**2011 South Town East Blvd.
Mesquite, Texas 75149-1122
Toll Free: 800-876-4328
972/288-7557
Toll Free Fax: 888-222-6450
Fax: 972-222-0646**

**info@paragonweb.com
www.paragonweb.com**