

Paragon Kilns, Accessories & Parts Duncan Kiln Parts

Prices effective January 22, 2018

2018

Celebrating Our 70th Anniversary!

General Notes

Free Extras! 10 and 12-sided kilns come with a LiteLid, heavy duty stand, instruction manual, and peephole plugs. 6, 7 and 8-sided kilns come with all the above except LiteLid. **Crating, of course, is free!**

Minimum Orders \$15 for retail and dealer orders, \$25 for distributor orders (before shipping charges are added).

Shipping Order kilns a) pre-paid or b) freight collect (carrier collects freight charges upon delivery). Call us for a freight estimate.

We ship light-weight items by UPS, FedEx, or U.S. mail. Tell us your preference, if any. \$4.00 handling charge per order (in addition to postage). Postage is \$12.00 minimum.

Payment Methods Money order, check or Visa, MasterCard, Discover or American Express card. Money orders are processed immediately. Checks cause a one week delay. Sorry, C.O.D. not available.

Special Electrical Requirements We can build kilns for anywhere in the world. Call for pricing.

F.O.B. Prices All prices F.O.B. factory, Dallas County, Mesquite, Texas.

Changes in Prices & Specifications We reserve the right to change prices and product specifications without notice or obligation.

Return/Restocking Please call for authorization on returns. Unless incorrect merchandise was sent due to factory error, returned goods incur a 25% restocking fee plus shipping each way.

Warranty on Accessories & Replacement Parts

Sentry 12-key controller 2 1/2 years
Sentry Xpress 3-key controller 1 year
Sentinel same as the kiln's warranty
Orton KilnVent 2 years
Pyrometers, PCB-1 1 year
All other kiln parts 90 days

Kiln Options, General Multiple Zones

Digital kilns on price list (pg 2-4) are for single zone with type-K thermocouple. 3 zone is available for 10 & 12 sided kilns and the Dragon. Add one of these amounts to the kiln price:

3-zone control, K-type Add \$185.64
3-zone control, S-type Add 634.36

Miscellaneous

AOP 240 volt outlet on digital kilns (available on most models). Add 113.51

APM Elements Call for pricing

Free Custom Colors Order your kiln in berry, black, hot pink, jade, navy, purple, or turquoise at no extra charge.

Lid Safety Switch Add \$83.80

Mercury Relays Call for pricing

USB port (monitor the Sentry 12-key from a computer). Not Mac compatible. Available on new kilns only Add \$430.68

S-type Thermocouple When ordered with a new kiln Add \$176.09

Sentry 12-key Controller upgrade for a new kiln equipped with the Sentry Xpress 3-key (not available on some models due to switch box size) Add \$84.86

Sentinel Smart Touch upgrade for new kiln equipped with Sentry 12-key. . \$127.30

Vent Master® See pg. 6. Drilling for vent is free if requested at time you place order.

Electrical

200, 208, 220 volt Same price as 240 v.

3 phase 208, 220, 240 Add \$58.00 (No extra charge for Dragon or Viking.)

480 volts, 3 phase Add \$265.00

50 Hertz No extra charge

Dragon Kiln Options

Note: the Dragon will fit through a 34" doorway if the handles and back element cover are temporarily removed.

Vent Master® w/installation . . . \$660.88

Door Elements, 240 volts 543.13

Stainless Steel Finish 473.12

Stands Specify whether the stand is to be shipped separate from the Dragon or attached and shipped as one unit. Stand heights include height of casters.

24" tall stand without casters . . \$595.11

24" tall stand with casters 896.38

18" tall stand without casters . . . 537.83

18" tall stand with casters 831.67

8" tall stand with casters 803.03

GL-24 Series Option

Fiber top, with embedded elements, available only on GL-24 series. Add \$828.48

Iguana Kiln Options

22" tall stand without casters . . \$405.23

22" tall stand with casters 675.73

Stainless Steel Finish 329.91

Ordering Check List

1 Is the kiln room large enough? You will need 12" of additional clearance on all sides of the kiln during operation. Small enclosed rooms such as closets are not recommended.

2 Will the kiln fit through the doorway? Passage clearance needed for large kilns are listed on catalog pages 28 & 30.

3 Are you sure about voltage and electrical phase? Especially 240 and 208 volt outlets cause confusion. Get this information from your landlord or power company in writing.

Paragon Industries, L.P.



Better Designed Kilns™

**Hours: Monday - Thursday,
7 am - 5:30 pm Central Time
Closed Fridays**

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Paragon Kilns

No extra charge for custom colors!

Kiln Depth: Top loading kilns measure top to bottom. **Electrical:** Before placing your order, confirm voltage and phase. Call power company or ask your electrician. 3-phase kilns and kilns rated higher than 50 amps must be direct wired.

Kiln Model	Kiln Price	Volts	Recom. Furniture Kit Price	Orton Vent Master®	Switchbox AOP Outlet	Certified to CSA & UL Std 499	Max. Temp °F	Cone	Firing Chamber Opening	Depth	Cubic Feet	Ships by Truck or UPS?	Approx. Shpg. Weight Kiln	Furn.
Cone 10 Viking, Iguana & Dragon Kilns														
Viking-28	\$4062.86	240v	\$757.41	\$565.41	\$113.51	Yes	2350°	10	28"	29"	10.57	Truck	510	135
Viking-27	3866.62	240v	587.68	565.41	113.51	Yes	2350°	10	28"	22 ¼"	8.11	Truck	495	110
Viking-24	3744.62	240v	460.39	565.41	113.51	Yes	2350°	10	22 ½"	29"	7.10	Truck	394	105
Dragon	7206.83	240v	692.70	657.21*	113.51	Yes	2350°	10	24"W x 27"H	24"	9	Truck	905	128
Super Dragon	12,638.37	240v	692.70	657.21*	113.51	No	2350°	10	27"W x 36"H	27"	15.18	Truck	1550	128
Iguana	3872.88	240v	273.69	657.21*	113.51	Yes	2350°	10	18"W x 22 ½"H	18"	4.2	Truck	530	45

» 200, 208, 220 volts, single or 3 phase: same price as 240 volt.
 » 3 phase 480 volts: add \$265; 50 Hertz: no extra charge.

Stands: Iguana and Dragon prices do not include the stand. Please add \$405.23 for the 22" tall Iguana stand. See page 1 for prices of Dragon stands. Super Dragon price includes stand. Shipping weight includes kiln stand.

12-Sided Kilns

Ovation-28	6454.20	240v	1106.41	565.41	113.51	No	2350°	10	28½"W x 41" long	28 ½"	16	Truck	910	167
TnF-27-3	3349.80	240v	587.68	565.41	113.51	Yes	2350°	10	28"	22 ¼"	8.11	Truck	495	110
TnF-28-3	3460.76	240v	757.41	565.41	113.51	Yes	2100°	2	28"	29"	10.57	Truck	510	135

» 200, 208, 220 volts: same price as 240. 3 phase 208, 220, 240: add \$58.00. 3 phase 480 volts: add \$265. 50 Hertz: no extra charge.

10-Sided Kilns

Ovation-22	3851.95	240v	611.02	565.41	113.51	No	2350°	10	22½"W x 41½" long	22 ½"	11.4	Truck	602	120
TnF-24	3090.91	240v	471.00	565.41	113.51	Yes	2300°	8	23 ½"	29"	7.52	Truck	383	105
TnF-24-3	3180.73	240v	471.00	565.41	113.51	Yes	2350°	10	22 ½"	29"	7.10	Truck	414	105
TnF-23-3	2726.34	240v	372.34	565.41	113.51	Yes	2350°	10	22 ½"	22 ¼"	5.10	Truck	366	77

» 200, 208, 220 volts: same price as 240. 3 phase 208, 220, 240: add \$58.00. 3 phase 480 volts: add \$265. 50 Hertz: no extra charge.

8-Sided Kilns

TnF-82	1780.57	240v	208.98	565.41	113.51	Yes	2300°	8	17 ½"	22 ¼"	3.3	Truck	252	45
TnF-82-3	1886.25	240v	208.98	565.41	113.51	Yes	2350°	10	16 ½"	22 ¼"	2.95	Truck	262	38
TnF-1613-3	1479.41	240v	138.96	565.41	113.51	Yes	2350°	10	16 ½"	13 ¼"	1.75	Truck	198	28
Xpress-1613-3	1394.87	240v	138.96	565.41	113.51	Yes	2350°	10	16 ½"	13 ¼"	1.75	Truck	198	28

» 200, 208, 220 volts: same price as 240. 3 phase 208, 220, 240: add \$58.00. 3 phase 480 volts: add \$265. 50 Hertz: no extra charge.

6- & 7-Sided Kilns

Xpress-66	1133.97	240v	110.32	565.41	--	Yes	2150°	5	14 ½"	13 ¼"	1.40	Truck	172	23
Xpress-66-3	1225.80	240v	110.32	565.41	--	Yes	2300°	8	13 ½"	13 ¼"	1.22	Truck	172	20
Max-119	1243.20	120v	63.65	565.41	--	Yes	2300°	8	11"	9"	.56	Truck	121	10

» 200, 208, 220 volts: same price as 240. 50 Hertz: no extra charge.

Caldera & FireFly Multi-Purpose Kilns

Caldera	915.55	120v	28.64	--	--	Yes	2350°	10	8" x 8"	6 ¾"	.25	UPS	50	5
Caldera-S	619.04	120v	28.64	--	--	Yes	2350°	10	8" x 8"	6 ¾"	.25	UPS	50	5
Caldera-X	145.66		Blank Collar	--	--	Yes	2000°	03	8" x 8"	4 ½"	.16	UPS	14	--
Caldera-BC	176.87		Bead Collar	--	--	Yes	2000°	03	8" x 8"	4 ½"	.16	UPS	14	--
Caldera-E	192.47		Enamel Col.	--	--	No	1500°	014	8" x 8"	6 ¾"	.25	UPS	21	--
Caldera XL	1061.21	120v	63.65	--	--	Yes	2350°	10	7 ½" x 7 ½"	9"	.29	UPS	75	9
FireFly	567.02	120v	28.64	--	--	Yes	2350°	10	8" x 8"	4 ½"	.16	UPS	44	5
Digital FireFly	821.92	120v	28.64	--	--	Yes	2350°	10	8" x 8"	4 ½"	.16	UPS	46	5

» 2" x 2" Caldera/FireFly glass window: add \$46.68. (Extra kiln top with 2" x 2" window: \$137.90) Not available on Caldera XL.

*When ordered with a kiln, the Vent Master® comes installed on these models.

2 / Parts orders: Please include the P/N, SN, Model #, and voltage from the kiln data plate.

Kiln Depth: Top loading kilns measure top to bottom. Front loading kilns measure front to rear. **Electrical:** Before placing your order, confirm voltage and phase. Call power company or electrician.

Kiln Model	Kiln Price	Volts	Recom. Furniture Kit Price	Orton Vent Master®	Switchbox AOP Outlet	Certified to CSA & UL Std 499	Max. Temp °F	Cone	Firing Chamber Opening	Depth	Cubic Feet	Ships by Truck or UPS?	Approx. Shpg. Weight Kiln	Furn.
E & Q Series Square Front-Loading Kilns														
E-9AX	754.29	120v	28.64	--	--	Yes	2000°	03	8 1/2"W x 4 1/2"H	9"	.20	UPS	57	5
Xpress-E-9A	972.77	120v	28.64	--	--	Yes	2000°	03	8 1/2"W x 4 1/2"H	9"	.20	UPS	53	5
E-10A	946.76	120v	28.64	--	--	Yes	2000°	03	8 1/2"W x 8 3/4"H	9"	.39	UPS	74	5
Xpress-E-10A	1149.64	120v	28.64	--	--	Yes	2000°	03	8 1/2"W x 8 3/4"H	9"	.39	UPS	74	5
Xpress-E-12A	1160.05	120v	63.65	--	--	No	2000°	03	8 1/2"W x 6"H	12"	.35	UPS	88	--
Xpress-E-12T	1284.89	120v	63.65	--	--	No	2000°	03	8 1/2"W x 9"H	12"	.53	UPS	90	--
E-14A	1217.27	240v*	63.65	--	--	Yes	2000°	03	13"W x 8 3/4"H	13 1/2"	.88	Truck	121	--
Xpress-E-14A	1576.21	240v*	63.65	--	--	Yes	2000°	03	13"W x 8 3/4"H	13 1/2"	.88	Truck	146	--
Q-11-A	629.44	120v	23.34	--	--	Yes	2350°	10	6"W x 6 1/4"H	6"	.14	UPS	43	2
Xpress-Q-11A	910.35	120v	23.34	--	--	Yes	2350°	10	6"W x 6 1/4"H	6"	.14	UPS	45	2

- » *200, 208, 220 volts: same price as 240. 50 Hertz: no extra charge.
- » E & Q series glass window: add \$70.00. Bead door on the E-10, E12, and E-14: add \$58.34
- » 12-key Sentry controller, add \$84.86 to the Xpress-E & Q series prices. The Xpress-E-12A and Xpress-E-12T include a door switch.

Fusion, FiberFuse, CS, GL, Ovation, & Pearl Glass Fusing Kilns

— Models ending with ADTSD have top, side, door elements and a door cutoff switch; those ending with AD have top elements only.

Fusion-7	1035.59	120v	46.68	565.41	--	Yes	1700°		14 1/2" 7-sided	6 1/2"	.69	UPS	103	12
Fusion-8	1421.29	240v*	63.65	565.41	--	Yes	1700°		17 1/2" 8-sided	11"	1.59	Truck	158	15
Fusion-10	1896.81	240v*	110.32	565.41	--	Yes	1700°		23 1/2" 10-sided	11"	2.86	Truck	205	30
Fusion-14	1146.54	120v	70.01	565.41	--	Yes	1700°		14" x 14"	6 1/2"	.73	UPS	187	12
Fusion-16	1336.75	120v	75.32	565.41	--	Yes	1700°		16" x 16"	6 1/2"	.96	Truck	196	15
Fusion-19	1760.48	240v*	138.96	565.41	--	No	1700°		19" x 19"	6 1/2"	1.35	Truck	210	33
FiberFuse-16	1434.07	120v	75.33	565.41	--	Yes	1700°		16" x 16"	6"	.88	UPS	100	15
CS-14D	1283.91	120v	70.01	--	--	Yes	1700°		14" x 14"	6 1/2"	.73	Truck	184	12
CS-14S	1257.50	120v	70.01	--	--	Yes	1700°		14" x 14"	6 1/2"	.73	Truck	184	12
CS-16D	1431.86	120v	75.32	--	--	Yes	1700°		16" x 16"	6 1/2"	.96	Truck	190	15
CS-16S	1409.48	120v	75.32	--	--	Yes	1700°		16" x 16"	6 1/2"	.96	Truck	190	15
CS-19D	1902.10	240v*	138.96	--	--	No	1700°		19" x 19"	6 1/2"	1.35	Truck	215	33
CS-19S	1759.44	240v*	138.96	--	--	No	1700°		19" x 19"	6 1/2"	1.35	Truck	215	33
CS-26	3302.25	240v*	183.52	--	113.51	No	1700°		26" x 26"	13 1/4"	5.18	Truck	523	60
CS-5630	16537.67	240v*	1193.40	Incl.	Incl.	No	1700°		30"W x 56" long	16"	15	Truck	1,682	104
GL-18AD	2430.46	240v*	138.96	565.41	113.51	Yes	1700°		18"W x 13"H	18"	2.4	Truck	270	33
GL-18ADTSD	2789.74	240v*	138.96	565.41	113.51	Yes	1700°		18"W x 13"H	18"	2.4	Truck	270	33
GL-24AD	3328.67	240v*	185.64	565.41	113.51	Yes	1700°		24"W x 15"H	22 1/2"	4.68	Truck	425	45
GL-24ADTSD	3857.03	240v*	185.64	565.41	113.51	Yes	1700°		24"W x 15"H	22 1/2"	4.68	Truck	425	45
Ovation-10	2874.28	240v*†	323.54	565.41	113.51	Yes	1700°		22 1/2"W x 41 1/2" long	11"	5.7	Truck	452	45
Ovation-1013	2942.97	240v*†	323.54	565.41	113.51	Yes	1700°		22 1/2"W x 41 1/2" long	13"	6.4	Truck	425	45
Ovation-1213	3275.83	240v	585.73	565.41	113.51	No	1700°		28"W x 40 1/2" long	13"	7.6	Truck	505	60
Pearl-18	2314.22	240v*	138.96	--	113.51	Yes	1700°		18" x 18"	8 1/2"	1.59	Truck	253	33
Pearl-22	3175.44	240v*	162.30	--	113.51	Yes	1700°		22"W x 22" long	13"	3.64	Truck	321	42
Pearl-44	8247.70	240v*	280.05	657.21**	113.51	No	1700°		22"W x 44" long	13"	7.28	Truck	916	53
Pearl-4426	9301.25	240v*	421.14	657.21**	113.51	No	1700°		26"W x 44" long	13"	8.6	Truck	1,038	63
Pearl-56	14831.07	240v*†	1193.40	--	113.51	No	1700°		30"W x 56" long	16 1/2"	16	Truck	1,482	104

- » *200, 208, 220 volts: same price as 240. †3 phase 208, 220, 240: add \$58.00. 3-phase 480 volts: add \$265; 50 Hertz: no extra charge.
- » **Ceramic fiber top with replaceable elements** on CS-series, Fusion-series, Pearl-18, Pearl-22, GL-18, GL-22: add \$379.76.
- » **Optional GL tops** on GL-24AD, GL-24ATSD & GL-24ADTSD: add \$828.48 for ceramic fiber top with embedded elements; add \$379.76 for ceramic fiber top with replaceable elements.
- » **Glass window** on CS-14S, CS-16S, and Fusion kilns: Add \$70. Ovation-10 glass windows (2): add \$140.00. The glass window is not available on the CS-14D or CS-16D.
- » **Bead door** on CS-14S, CS-16S, Fusion-6, -7, -14, -16: Add \$58.34 (bead door not available on the CS-14D and CS-16D)
- » **Mercury relay upgrade** on Fusion-series, Pearl-18: add \$133.66.
- » **Sentry 12-key controller upgrade** on Fusion-8 -10, -14, -16, CS-14S, CS-16S, Pearl-18: add \$84.86.

**When ordered with a kiln, the Vent Master® comes installed on these models.

Kiln Depth: Top loading kilns measure top to bottom. Front loading kilns measure front to rear. **Electrical:** Before placing your order, confirm voltage and phase. Call power company or electrician.

Kiln Model	Kiln Price	Volts	Recom. Furniture Kit Price	Orton Vent Master®	Switchbox AOP Outlet	Certified to CSA & UL Std 499	Max. Temp °F	Cone	Firing Chamber Opening	Chamber Depth	Cubic Feet	Ships By Truck or UPS?	Approx. Weight Kiln	Shpg. Weight Furn.
Crucible Kilns (see page 6 for crucibles)														
Little Dipper	\$1548.09	240v	--	--	--	No	2350°	10	7 1/2" x 7 1/2"	9"	.29	UPS	95	--
Trifecta	3386.78	240v	--	--	--	No	2350°	10	28"	13 1/4"	4.82	Truck	380	--
Vulcan II	2784.45	240v	--	--	--	No	2350°	10	13 1/2" 8-sided	15"	1.3	Truck	434	--

» Crucible, 6" wide x 7" high (outer): \$133.66. Crucible, 9" wide x 12" high (outer): \$242.92

F-Series Lamp Working Kilns														
F-120 w/stand	1674.90	120v	\$51.98	--	--	Yes	1700°		10 3/4"W x 7"H	11"	.47	Truck	128	12
F-130 Elite	1743.58	120v	51.98	--	--	Yes	1700°		11"W x 13"H	11"	.9	Truck	220	12
F-200	2435.73	240v	--	--	--	No	1700°		25"W x 8"H	15"	1.73	Truck	280	
F-240	2768.60	240v	81.68	--	--	Yes	1700°		18"W x 13"H	18"	2.4	Truck	346	14
F-500	3740.78	240v	--	--	--	No	1200°		24"W x 22 1/4"H	18"	5.5	Truck	614	

» Optional mercury relay in the F-120 and F-200: \$133.66

BlueBird Bead Annealing Kilns														
BlueBird	971.81	120v	--	--	--	Yes	1200°		20"W x 2 3/4"H	6"	.19	UPS	52	--
BlueBird XL	1181.93	120v	--	--	--	Yes	1500°		20"W x 4 1/2"H	9"	.47	UPS	90	--

Janus Pottery/Glass Fusing Kilns														
Janus-1613	2028.90	240v	138.96	565.41	113.51	Yes	2350°	10	16 1/2", 8-sided	13 1/4"	1.75	Truck	172	28
Janus-23	3323.38	240v	372.34	565.41	113.51	Yes	2350°	10	22 1/2", 10-sided	20 1/4"	4.64	Truck	332	77
Janus-24	4004.97	240v	395.68	565.41	113.51	Yes	2350°	10	24"W x 15"H	22 1/2"	4.68	Truck	425	76
Janus-27	3555.86	240v	587.68	565.41	113.51	Yes	2350°	10	28", 12-sided	22 1/4"	8.11	Truck	420	110
Janus Ovation	5141.82	240v	611.02	565.41	--	Yes	2350°		22 1/2"W x 41 1/2" long	22 1/2"	5.2	Truck	630	120
Janus Dragon	8110.33	240v	692.70	657.21**	113.51	Yes	2350°	10	24"W x 27"H	24"	9	Truck	905	128

» Mercury relay: call for pricing. 3-zone is not available on the Janus.

Home Artist Kiln														
» Home Artist furniture kit, when ordered with kiln, is \$62.75. When ordered separately, \$93.35. Order together and save \$30.60.														
Home Artist	1286.99	120v	93.35	--	--	No	1900°	05	12" Round	12"	.78	UPS	48	12

QuikFire High Speed Kiln														
— Furniture packed with a QuikFire kiln is \$24.39. Order together and save \$10.62. PCB-1 Power Control Box for QuikFire: \$106.08.														
QuikFire 6	441.25	120v	35.01	--	--	No	2000°	03	6"W x 6"H	6"	.125	UPS	16	3

SC Series Square Kilns														
SC-2	877.25	120v	41.37	--	--	Yes	2000°	03	8"W x 5 3/4"H	7 3/4"	.19	UPS	38	--
SC-2/ Bead Dr.	908.77	120v	41.37	--	--	Yes	2000°	03	8"W x 5 3/4"H	7 3/4"	.19	UPS	38	--
SC-2/ Window	929.78	120v	41.37	--	--	Yes	2000°	03	8"W x 5 3/4"H	7 3/4"	.19	UPS	38	--
SC-2/ Dr & Win	945.54	120v	41.37	--	--	Yes	2000°	03	8"W x 5 3/4"H	7 3/4"	.19	UPS	38	--
SC-2 Pro	919.27	120v	41.37	--	--	Yes	2000°	03	8"W x 5 3/4"H	7 3/4"	.19	UPS	38	--
SC-3	998.07	120v	41.37	--	--	Yes	2000°	03	7 3/4"W x 7 3/4"H	8"	.28	UPS	40	--
SC-3/ Bd Dr.	1029.59	120v	41.37	--	--	Yes	2000°	03	7 3/4"W x 7 3/4"H	8"	.28	UPS	40	--
SC-3/ Window	1050.60	120v	41.37	--	--	Yes	2000°	03	7 3/4"W x 7 3/4"H	8"	.28	UPS	40	--
SC-3/ Dr / Win	1071.61	120v	41.37	--	--	Yes	2000°	03	7 3/4"W x 7 3/4"H	8"	.28	UPS	40	--

» A ceramic fiber shelf comes with all SC-2 and SC-3 kilns. The furniture kit is necessary for glass fusing. SC-2 and SC-3 furniture: 1 - 7" x 7" hard ceramic shelf, fiber shelf, 4 - 1/2" posts.

J Series Square Ceramic Fiber Kilns														
J-14-1	\$1465.59	120v	\$63.65	\$565.41	--	No	1700°	09	13"W x 9"H	13"	.88	Truck	110	13
Xpress-J-14-1	1948.86	120v	63.65	565.41	--	No	1700°	09	13"W x 9"H	13"	.88	Truck	110	13
J-14-2	1465.59	240v*	63.65	565.41	--	No	1700°	09	13"W x 9"H	13"	.88	Truck	110	13
Xpress-J-14-2	1948.86	240v*	63.65	565.41	--	No	1700°	09	13"W x 9"H	13"	.88	Truck	110	13

» *200, 208, 220 volts: same price as 240; 50 Hertz: no extra charge. Add \$84.86 for the 12-key Sentry controller upgrade.

4 / Parts orders: Please include the P/N, SN, Model #, and voltage from the kiln data plate.

**When ordered with a kiln, the Vent Master® comes installed on these models.

Controllers, Kiln Sitters & Pyrometers

Sentry 2, 12-Key Controller Board

Please include kiln model and serial # when ordering a replacement controller.
Upgrading to the Sentry from the DTC 100, 600, 800, or 1000 series requires the 6060-1 wiring harness (\$15.70).

Sentry 2 Control Board, 12-key, with cone/fire 2400°F	\$388.25
Computer Interface Kit for Sentry 2.0 (new kilns only)	437.05

Sentry Xpress 3-Key Controller Board

Please include kiln model and serial # when ordering a replacement controller.

Sentry Xpress Controller, 3-key	303.39
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Sentinel Smart Touch Controller Board

Please include kiln model and serial # when ordering a replacement controller.

The Sentinel uses the same wiring harness as the Sentry 12-key. Upgrading from the DTC 100, 600, 800, or 1000 series requires the 6060-1 wiring harness (\$15.70).

Sentinel Control Board, with cone/fire 2400°F	\$515.54
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TnF 2 Portable Sentry & Sentinel Controllers

TnF 2's are rated for wall receptacle amperage, NOT kiln amperage. When ordering, include wall receptacle NEMA configuration # (i.e. 6-50R) & voltage. TnF 2's are available for 3 phase and any electrical system. 3 phase: add \$82.16.

3-key Sentry: Specify whether your kiln is ceramic fiber or firebrick.

Description	3-Key	12-Key	Sentinel
TnF 2 - 120 v., 15 amp.	\$627.99	\$712.86	\$840.16
TnF 2 - 120 v., 20 amp.	627.99	712.86	840.16
TnF 2 - 200 v. - 240 v., 20 amp.	--	712.86	840.16
TnF 2 - 200 v. - 240 v., 30 amp.	--	744.68	871.98
TnF 2 - 200 v. - 240 v., 50 amp.	--	848.64	975.94
TnF 2 - 200 v. - 240 v., 60 amp. w/mercury relay	1210.37		1337.67

Kiln Sitters

Includes porcelain tube assembly. Specify kiln model. Operates on 208 & 240 volt.

Limit Timer, Model LT-3 (with mounting box)	395.68
Limit Timer, Model LT-3K (S & SnF-series, Duncan)	353.25

Power Control Box

PCB-1, for 120 v., 15 amp kilns	106.08
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Pyrometers

The T-2, DT2-7, DT2-10, and DT2-11 include lead wires & Type-K thermocouple. (Pyrometer parts are on page 9.)

DT2-7 Pyrometer, digital (max. temp. 2350°F)	106.08
DT2-10 Pyrometer, digital, data logger (max. temp. 2350°F)	304.45
DT2-11 Pyrometer, digital, 120 volt (max. Temp. 2350°F)	521.91
T2 Pyrometer, needle indicator (max. temp. 2200°F)	200.49
T-2-1 Pyrometer, needle indicator, without thermocouple	154.88

Shelves & Posts

1" Square Posts

Length	Price Ea.	# In Pkg.	Ctn. Price
TP 1/2"	\$1.38	24	\$31.82
TP 1"	1.59	24	35.01
TP 2"	1.80	24	41.37
TP 3"	2.44	24	56.22
TP 4"	2.97	24	70.01
TP 5"	3.50	24	79.56
TP 6"	3.71	24	83.80
TP 7"	4.03	24	93.35
TP 8"	4.46	24	102.90
TP 10"	5.62	24	126.24

1 1/2" Square Posts

Length	Price Ea.	# In Pkg.	Ctn. Price
SP 1"	\$1.70	24	\$38.19
SP 2"	2.23	24	51.98
SP 3"	2.97	24	70.01
SP 4"	3.61	24	83.80
SP 5"	4.24	24	97.59
SP 6"	4.56	24	105.02
SP 7"	4.99	24	115.63
SP 8"	5.30	24	123.05
SP 9"	6.05	24	140.03
SP 10"	6.26	24	144.27
SP 12"	7.74	24	178.21

Separate Shelves

When two part numbers are shown for the same shelf, the first one is the current part number. Old part numbers are shown in parentheses.

Paragon's cordierite shelves resist warpage and thermal shock. They are volume-stable. We do not guarantee shelves against warpage and breakage.

Shelf No.	Shelf Size	Full/Half	Price ea.	# in Ctn.	Ctn. Price
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Square & Rectangular Shelves

Q-11A, TnF-Q-11, QuikFire 6					
7037 (C-2)	5" x 5" x 3/8"	Full	\$13.37	5	\$65.77
SC-2 & SC-3 Ceramic Fiber Shelf					
C-5	6" x 6" x 1/4"	Full	15.59	5	76.38
Caldera					
7056 (C-7)	7" x 7" x 5/8"	Full	21.22	5	102.90
F-120					
C-10S	10" x 10" x 1/2"	Full	39.25	5	192.00
J-14 & E-14 Flat Ground					
7065 (C-12)	12" x 12" x 5/8"	Full	48.80	5	240.80
Fusion-14, CS-14D, CS-14S Flat Ground					
7059 (C-12x13)	12" x 13" x 5/8"	Full	53.04	5	264.14
H-16B & H-16A					
C-15	14" x 13" x 5/8"	Full	60.47	5	293.84
C-15H	7" x 13" x 5/8"	Half	33.95	10	328.85
Fusion-16, CS-16D, CS-16S Flat Ground					
7057 (C15SQ)	15" x 15" x 5/8"	Full	63.65	5	311.88
HS-17, TnF-H-17, H-17, Iguana Flat Ground					
7033 (C-17)	16" x 14" x 5/8"	Full	60.47	5	293.84
C-17H	8" x 14" x 5/8"	Half	31.82	10	317.18
GL-18, Pearl-18					
C-19	17" x 17" x 5/8"	Full	113.51	5	557.98
C-19H	8 1/2" x 17" x 5/8"	Half	60.47	10	586.62
GL-22A & AD, KS-6A, TnF-K-6					
7038 (C-20)	20" x 20" x 5/8"	Full	113.51	5	557.98
7039 (C-20H)	10" x 20" x 5/8"	Half	60.47	10	586.62
Pearl-22, GL-22, Pearl-44 Flat Ground					
7069 (C-20GL)	20" x 20" x 1"	Full	143.21	5	705.43
Dragon					
7054 (C-30)	22" x 22" x 1"	Full	161.24	5	793.48
7053 (C-30H)	22" x 11" x 1"	Half	83.80	10	822.12
GL-24A & AD Flat Ground					
7054-1 (C-22GL)	22" x 22" x 1"	Full	168.67	5	822.12
CS-26 Flat Ground					
7054-2 (C-24GL)	24" x 24" x 1"	Full	192.00	5	939.87
Pearl-4426 Flat Ground					
CL42x24x1	24" x 42" x 1"	CoreLite Full	404.16	5	1,981.57
Round, Hexagon, Octagon, & Oval Shelves					
Home Artist, S-11-9-3, Fusion-6, GF-6B					
C10-R	10" Round x 1/2"	Full	22.28	5	109.26
7-sided, 2 1/2" sidewalls: TnF-66, GF-7B, Fusion-7 Flat Ground					
7025 (C-13)	13" Round x 1/2"	Full	30.76	5	152.76
7026 (C-13H)	13" Round x 1/2"	Half	18.03	10	176.09
7-sided, 3" sidewalls: S, SnF & TnF-66-3, A-66B-3					
7027 (C-14)	12" Round x 3/8"	Full	30.76	5	152.76
7028 (C-14H)	12" Round x 3/8"	Half	18.03	10	176.09
8-sided 2 1/2" sidewalls: TnF-82, GF-8B, Fusion-8 Flat Ground					
7031 (C-16)	15 1/2" Octagon x 5/8"	Full	48.80	5	240.80
7032 (C-16H)	15 1/2" Octagon x 5/8"	Half	24.40	10	235.50
8-sided 3" sidewalls: S, SnF & TnF-82-3, A-82B-3, TnF-1613-3					
7035 (C-18)	15" Round x 5/8"	Full	46.68	5	229.13
7036 (C-18H)	15" Round x 5/8"	Half	24.40	10	235.50
10-sided, 2 1/2" sidewalls: TnF-24, S-100, Fusion-10 Flat Ground					
C-22	21" Round x 3/4"	Full	95.47	5	469.93
7041 (C-22H)	21" Round x 3/4"	Half	47.74	10	469.93
10-sided, 2 1/2" sidewall oval kilns: Ovation-10 & -1013					
7022 (C-22D)	21" x 18" x 5/8"	D-Shaped	95.47	5	469.93
10-sided, 3" sidewalls: S, SnF & TnF-24-3, S, SnF & TnF-23-3					
7042 (C-23H)	20" Round x 3/4"	Half	48.80	10	482.66
12-sided, 3" sidewalls: S, SnF & TnF-28-3, TnF-27-3, GF-12B					
7044 (C-24H)	26" Round x 3/4"	Half	80.62	10	787.11
Oval for the Ovation-10 and Ovation-1013 Glass Kilns					
CL-20.5x38x1	20 1/2" x 38" x 1"	CoreLite Full	306.57	5	1,499.97
Oval for the Ovation-1213 Glass kiln					
CL-26x39	26" x 39" x 3/4"	CoreLite Full	577.50	5	2,818.20

Orton Vent Master®

Holes are drilled at no extra charge on most top-loading kilns ordered with the Vent Master. Front-loading and square kilns: We can install the vent on the kiln for \$90 extra. Vent Master includes 3' of 2"-diameter vent hose.

Part No.	Description	Price
VentMast120	Vent Master 120 volt	\$565.41
VentMast240	Vent Master 208 - 240 volt	565.41
VentMastExt	Vent Master Expansion Kit (for venting a second kiln)	249.29
VentMasthsext	Vent Master Hose Extension Kit (adds 3' to vent hose)	96.53

Bell Plateholder

Bell Plateholder: Specify 6 3/4" or 5 3/4" length
 5 3/4" length (can be positioned vertically in the X-14J) Pair \$16.76
 6 3/4" standard length Pair 24.50

Bead Rods

String ceramic beads on the high-temperature bead rods, and support the rods with posts. Posts are sold separately.

Bead Rod	Each	Bead Rod	Each
SR-12, 10 gauge, 12"	\$10.82	SR-5, 10 gauge, 5"	6.05
SR-10, 10 gauge, 10"	9.55	SR-4, 10 gauge, 4"	4.77
SR-8, 10 gauge, 8"	9.02	SR-3, 10 gauge, 3"	3.92
SR-6, 10 gauge, 6"	6.90		

6" Tile Holder

Part # Fstile: 6" tile holder, holds 9 tiles \$56.22

Cones, Kiln Wash & Glass Separator

Part No.	Description	Price
SRB	Orton Small Cones, 50 per box	\$16.60
BB	Mini-Bars, 50 per box	14.21
SSB	Orton Self-Supporting Cones, 25 per box	16.02
	High Fire Kiln Wash, dry	
KW1	1 lb. Bag	5.20
CKW1	Carton of 20 - 1 lb. Bags	92.50
LQKW	High Fire Kiln Wash, liquid, 1 Pint bottle	8.49
	Glass Separator, dry	
GS1	1 lb. Bag	8.49
CGS1	Carton of 20 - 1 lb. Bags	158.05

Crucibles

6336	Crucible, small, for Little Dipper (6" wide x 7" outer)	\$133.66
6335	Crucible, large, for Trifecta (9" wide x 12" outer)	242.92

Firing Accessories

Haik	Haik Brush, 1" wide, each	\$7.85
	Box of 10	76.38
Lhaikbrush	Haik Brush, 2" wide, each	16.02
	Box of 10	155.94
Glove	Hot Glove (for handling plugs and handles up to 400° F; sold only in pairs)	55.69
3030	Lid Lifter (for venting hot kilns safely)	13.37

Forks, Racks & Wax Tray

Enameling Forks		
EF18	18" long	\$29.70
EF24	24" long	33.95
Enameling Rack, 1/4" mesh (Order four 1/2" posts to support rack.)		
ER4	4" x 4"	27.58
ER6	6" x 6"	35.01
ER8	8" x 8"	46.68
ER12	12" x 12"	64.71
Stainless Steel Wax Tray		
WT7	7" x 7"	33.95
WT12	12" x 12"	50.92

Cleanup Items

Stilt	Stilt Stone (4" long x 3/8" square), each	\$8.49
Stiltstone	Package of 10	84.86
Grit	Grit Cloth (9" x 11"), each	9.55
	Package of 10	95.47

Instruction Manuals

Specify kiln model when ordering manual. Price of manual covers postage. TnF owners: specify DTC 100, 600, 800, 1000, or Sentry 2.0 series when ordering manuals. Manuals are also available at www.paragonweb.com at no charge. Click on Support and then Instruction Manuals from the drop menu. Paragon Instruction Manuals \$14.85

LiteLid Kits & Deluxe Stands

LiteLid Kits (Specify 10-sided or 12-sided kiln.)		
Litelid-10	10-sided ceramic kiln	\$262.02
Litelid-12	12-sided ceramic kiln	262.02
Deluxe GL Stand for GL-18, GL-22, GL-24, and Pearl-18, shipped fully assembled		
ST-8	without casters	504.94
ST-8-1	with 2" locking steel casters	596.17

F Series Stands

S1522-stand	Conversion Stand with Mandrel Holder for F-120 and the early F-130 models	\$106.08
S1521-stand	Conversion Stand with Mandrel Holder for early F-240 models	167.61

Maintenance Supplies

Grog	Kaolin Grog (for making firebrick repair filler)	
	5 lb bag	\$13.79
	Kiln Repair Cement Powder	
Cem	lb. Bag	7.43
Ccem4	Ctn of 4 - 1 lb. Bags	28.64
Sairset	Liquid Kiln Repair Cement, 1 Pint bottle	10.61
Coat	Liquid Kiln Coating (not cement), 1 Pint bottle	11.03
	Paint, high temperature water base kiln paint, 2 oz.	
blackpaint	black	6.36
bluepaint	blue	6.36
2421	Pyrolite Adhesive, 10.3 oz. tube	30.76
Stainlesspolish	Stainless Steel Kiln Polish, 4 oz. bottle	11.67

Paragon Heating Elements (for catalog standard only)

Important! See the electrical data plate on the side of kiln's switch box to find items 1 - 3 below. When ordering, always include:

1) kiln model number OR P/N number (ALWAYS order by P/N number if your kiln's data plate includes one. P/N number is not available on older kilns.)

2) kiln serial number

3) volts and amps

4) element part number on this chart (sometimes also located on the kiln wiring diagram)

Pricing below is for 120/240 volt, 1 phase standard kilns. Call for pricing on other voltages. (Note: If the model number and P/N number listed on your data plate are the same, you have a standard kiln. If the 2 numbers differ, then please call us for pricing.)

Elements are available for *all* Paragon models; please call for pricing if not listed here.

Kiln Model	Element	# In Kiln	Price Each
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S Series

S-11-9B-3	ELA119	2	\$48.80
S-10	ELA99T	2	56.22
S-23-3			
ELS233TB top & bottom		2	111.38
ELS233M middle		2	61.53
S-24	ELS24TBM	6	57.28
S--24-3	ELS243TBM	6	57.28
S28-3	ELS283	6	82.74
S-66			
ELS66TB top & bottom		2	38.19
ELS66M middle		2	38.19
S-66-3			
ELS663TB top & bottom		2	38.19
ELS663M middle		2	38.19
S-82			
ELS82TB top & bottom		2	68.95
ELS82M middle		2	44.55
S-82-3			
ELS823TB top & bottom		2	68.95
ELS823M middle		2	44.55
S-99	ELS99TBM	6	56.22
S-100	ELS99TBM	4	56.22

SnF Series

SnF-24			
ELSNF24TB top & bottom		6	38.19
ELSNF24M middle		6	28.64
SnF-24-3			
ELSNF243TB top & bottom		6	38.19
ELSNF243M middle		6	28.64
SnF-28-3			
ELSNF28TB top & bottom		6	54.10
ELSNF28M middle		6	56.22
SnF-66			
ELSNF66TB top & bottom		2	38.19
ELSNF66M middle		2	38.19
SnF-66-3			
ELSNF663TB top & bottom		2	38.19
ELSNF663M middle		2	38.19
SnF-82			
ELSNF82TB top & bottom		4	36.07
ELSNF82M middle		4	28.64
SnF-82-3			
ELSNF823TB top & bottom		4	36.07
ELSNF823M middle		4	28.64

Kiln Model	Element	# In Kiln	Price Each
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TnF Series

TnF-23-3			
ELTNF233TB top & bottom		2	\$91.23
ELTNF233M middle		2	61.53
TnF-24			
ELTNF24TB top & bottom		2	84.86
ELTNF24M middle		4	68.95
TnF-24-3			
ELTNF243TB top & bottom		2	84.86
ELTNF243M middle		4	68.95
TnF-28-3			
ELTNF28TB top & bottom		2	105.02
ELTNF28M middle		4	57.28
TnF-66			
ELTNF66TB top & bottom		2	38.19
ELTNF66M middle		2	38.19
TnF-66-3			
ELTNF663TB top & bottom		2	38.19
ELTNF663M middle		2	38.19
TnF-82			
ELTNF82TB top & bottom		2	65.77
ELTNF82M middle		2	43.49
TnF-82-3			
ELTNF823TB top & bottom		2	65.77
ELTNF823M middle		2	43.49
TnF-1613-3	ELTNF1613	3	73.20

E & TnF-E Series

E-9A	ELE9S	1	49.86
E-9T	ELE9S	1	49.86
E-9S	ELE9S	1	49.86
E-9AX	ELE9S	1	49.86
E-10	ELE10	2	50.92
E-13	ELE13	1	50.92
E-14	ELE14	2	60.47
E-14S	ELE14S	2	63.65
TnF-E-10	ELE10	2	50.92
TnF-E-14	ELE14S	2	63.65

GF & GL Series

GF-7	ELGF7	1	110.32
GF-8	ELGF8	1	92.29
GF-85	ELGF85	1	102.90
GF-10B, GF-10BD	ELGF10	3	96.53
GL-22A, GL-22AD	ELGL22 top	2	107.14

H, HS & TnF-H Series

H-17	ELH17	4	83.80
H-17H	ELH17	4	83.80
H-17HF	ELH17	4	83.80
H-17HFS	ELH17	4	83.80
H-17HS	ELH17	4	83.80
H-17S	ELH17	4	83.80
HS-17	ELHS17	4	83.80

Kiln Model	Element	# In Kiln	Price Each
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K, KS & TnF-K Series

K-6	ELK6	5	\$111.38
K-6H	ELK6	5	111.38
K-6HFS	ELK6	5	111.38
K-6HS	ELK6	5	111.38
K-6S	ELK6	5	111.38
TnF-K-6	ELK6	5	111.38

Q & TnF-Q Series

Q-11P	ELQ11	2	38.19
Q-11A	ELQ11	2	38.19
TnF-Q-11	ELQ11	2	38.19

A & B Series

A-11-9B	ELA119	2	48.80
A-11-9B-3	ELA1193	2	48.80
A-23B-3	ELA23	4	50.92
A-24B	ELA24	6	56.22
A-24B-3	ELA243	6	56.22
A-28B-3	ELA28	6	56.22
A-29B	ELA29	6	48.80
A-55B	ELA55	2	57.28
B-55B	ELA55	2	57.28
A-66B	ELA66	2	44.55
A-66B-3	ELA663	2	53.04
A-77B	ELA77	4	61.53
A-81B	ELA82	4	49.86
A-82B	ELA82	4	49.86
A-82B-3	ELA823	4	49.86
A-88B	ELA88	4	49.86
A-99B	ELA99	6	56.22
A-100B	ELA99	4	56.22
A-123B	ELA23	4	50.92
AA-6B, AA-6	ELAA6	1	90.17
AA-6B-3	ELAA63	1	90.17
AA-8B	ELAA8	1	75.32
AA-8B-3	ELAA83	1	75.32
AA-10B	ELA99T	2	56.22

X & CP Series China Painting Kilns

X-14J/X-14	ELX14	1	105.02
XX-4	ELX14	1	105.02
X-14S	ELX14S	2	105.02
X-14D	ELX14D	2	105.02
CP-14-9	ELD149	2	105.02
D-14-9	ELD149	2	105.02
14-9INF	ELD149	2	105.02
14-9SSP	ELD149	2	105.02
14-9PAK	ELD149	2	105.02

Elements are pre-stretched and, for most models, bent at the wall brick corners. The elements listed here are for 120/240 volt, 1 phase standard kilns. Call for pricing on other voltages. Each element is uniquely designed for voltage and phase for optimum element performance and life expectancy. (Note: If the model number and P/N number listed on your data plate are the same, you have a standard kiln. If the 2 numbers differ, then please call us for pricing.)

Ceramic Fiber Muffles w/ Elements / Repair Kit

The ceramic fiber muffle and element(s) are sold as one unit. We recommend that you return the Home Artist, J-14, and SC-series kiln to the factory for muffle replacement. Please add \$40 labor for muffle replacement of the Home Artist and SC-series and \$75 for J-14, plus return shipping.

Kiln	Voltage	Part No. & Description	Price
BlueBird	120	Muffle, 2623-1	\$533.23
BlueBird XL	120	Muffle, 2624-1	560.98
FiberFuse-16	120	Muffle, FF-16	650.00
Home Artist	120	Muffle, 30874-1	632.24
Home Artist	240	Muffle, 30875-1	632.24
J-11	120	Muffle, 30873-1	413.71
J-14-1, TnF-J-14-1	120	Muffle, 2600	457.20
J-14-2, TnF-J-14-2	240	Muffle, 2600	457.20
SC-2	120	Muffle, SC-2	334.15
SC-3	120	Muffle, SC-3	371.28
QuikFire 6	120	Muffle, 2607	254.59

Part #: Fbrerepkit Fiber Repair Kit (includes 2 oz. each of AS40 Rigidizer and QF180 Adhesive)

Switches, Knobs & Terminals

Push-on terminal switch SW-4 replaces ring-terminal 4-way rotary switches.

Part No.	Description (and Old Part No.)	No. In Pkg.	Price Pkg.
4001	(SW-4) Switch, 26 amp., 4-way Rotary (HIGH, MED, LOW, OFF), push-on terminals	1	\$54.10
4132	(SW-5) Switch, 120 v. Stepless Control	1	40.31
4151	(SW-6) Switch, 240 v. Stepless Control	1	40.31
4002	(SW-7) Timer-switch for SnF series	1	109.26
4037	(KN-3) Knob for 4-way & 3-way Rotary Switches	1	9.02
4133	(KN-4) Knob for Stepless Control, printed numbers	1	8.49
4204	(KN-7) Knob for S & SnF Switches, pointer indicator	1	8.49
TR1	#10 Ring Terminals	6	6.15
TR2	#14 Ring Terminals	6	5.83
TR3	#10 Push-on Terminals	6	5.83
TR4	#14 Push-on Terminals	6	5.83
TR5	7 - #10, 3 - #14 Push-on Terminals	10	6.47

Switch Wires



#10 #12 #14

Wire available in 15' rolls. See WR-48 & WR-49.

Part No.	Description	No. In Pkg.	Price Pkg.
WR2	#14 11" lead wires, ring terminal each end	4	\$12.20
WR3	#10 11" lead wires, ring terminal each end	4	17.72
WR4	#14 11" lead wires, ring terminal/push-on terminal	4	13.05
WR5	#10 11" lead wires, ring terminal/push-on terminal	4	17.72
WR7	#14 11" lead wires, push-on terminal each end	4	10.50
WR10	#12 11" receptacle-to-receptacle wires, hook terminal each end	3	9.55
WR11	#10 32" sitter-to-switch box wires (specify kiln model), ring terminal one end, other end bare	4	30.13
WR13	#14 11" receptacle-to-switch wire, push-on terminal/hook terminal	4	13.05
WR14	#14 11" double switch-to-element lead wires, ring terminals one end, push-on terminal on double wire end	2	11.88
WR15	#12 11" double switch-to-element lead wires, ring terminals one end, push-on terminal on double wire end	2	10.50

Switch wires, continued

WR16	#12 11" lead wires, push-on terminals each end	4	12.84
WR17	#12 11" receptacle-to-switch wires, hook terminal/push-on terminal	4	13.05
WR18	#12 11" lead wires, ring terminal/push-on terminal	4	14.21
WR19	#12 11" lead wires, ring terminals each end	4	13.68
WR20	#14 switch-to-element wires for SW-4 (Set of 1 WR-14, 2 WR-4)	3	11.67
WR23	#14 18" lead wires, ring terminal/push-on terminal	2	11.88
WR40	#14 25" lead wires, ring terminal/push-on terminal	2	12.84
WR42	#12 32" lead wires, ring terminal/push-on terminal	2	15.70
WR46	#14 5 1/2" lead wires, ring terminal both ends	2	9.87
WR47	#12 5 1/2" lead wires, ring terminal both ends	2	10.50
WR48	#14 15' roll high temperature kiln switch-box wire		24.40
WR49	#12 15' roll high temperature kiln switch-box wire		35.64
WR50	#10 15' roll high temperature kiln switch-box wire		46.78

Misc. Switch Box Parts

Part No.	Description (and Old Part No.)	No. In Pkg.	Price Pkg.
MS1	Porcelain Insulators, new style 1 1/8" long	4	\$8.49
MS4	Small Wire Nut	3	7.53
MS5	Large Wire Nut	3	9.55
MS6	Element Connectors	2	7.85
MS7	Pilot Light with Eyelet Terminals	1	10.50
MS8	Pilot Light with Push-on Terminals	1	10.50
MS20	Element Staples (pins for repair)	24	14.00
6770	(TF-2) TnF Transformer, for kilns rated 100 - 240 v.	1	37.87
6355	(TF-3) TnF Relay, 30 amp 12 volt coil	1	35.64
6726	(TF-5) Fuse for all TnF Kilns, AGC 1/2A 250V AC	1	3.82
6018	(TF-9) Fuse Holder for digital kilns	1	8.49
6095	(TF-15) Mercury Relay, 60 amp, 208-240 v coil	1	328.85
6396	(TF-17) Relay, 30 amp 120 volt coil	1	41.27
6395	(TF-18) Relay, P&B, 30 amp, 240 v coil (not for 208v)	1	52.40
6790	(TF-20) Relay, 25 amp, 200-240 volt coil (208 v only)	1	50.18
6094	(TF-25) Relay, 50 amp, 208-240 volt coil, mechanical	1	112.44
6022-1	(TF-26) Mercury Relay, 30 amp, 208 - 240v coil	1	133.66
6076-1	(TF-34) Fuse, 30 amp, Class CC, for heavy amp kilns	1	28.01
6060-1	(TF-71) Control Cable for 12-key Sentry	1	15.70
6060-2	(TF-72) Control Cable for 3-key Sentry Xpress	1	15.70
6344	(TF-73) Toggle Switch, 120/240 volt, two pole	1	36.81

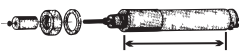
Attachment Caps & Cords

Part#	Description (and Old Part No.)	Price
4017	(AT-2) Attachment Cap Only, 4-wire, 30 amp., 125/250 v. for A-66B, A-77B, H-16B (14-30P)	\$44.55
CR2	6-4, 50 amp., 240 v., 6 ft. Cord with 4-prong plug (14-50P)	115.63
CR3	6-4, 60 amp., 240 v., 6 ft. cord with 4-prong plug (14-60P)	102.90
60050	(CR-4) 14-3, 120 v., 6 ft. cord with standard household plug (5-15P)	28.96
4201	(CR6) 6-3, 50 amp., 240 v. 6 ft. cord with 3-prongs (6-50P)	70.01
4062	(CR-10) 10-4, 30 amp 240 v 7' cord, 4-prongs (14-30P)	65.77
60049	(CR-14) 12-3, 20 amp 240 v 6' cord, 3-prong plug (6-20P)	39.25
4548	(CR-17) 14-3, 15 amp 120 v 6' cord with standard household plug (5-15) with in-line rocker switch for QuikFire	59.40
60051	(CR-19) 12-3, 20 amp 120 v 6' cord for S-11-9-3 (5-20P)	32.35
6131	(CR-21) 10-3, 30 amp 240 v. cord for '97 & later TnF-1613-3, S-1613-3 (6-30P)	50.92

Receptacles

Part#	Description (and Old Part No.)	Price
6090	(RC-6) Wall Receptacle, 3-wire, 20 amp., 250 v., Flush Mounting for E-14, SnF-66, SnF-66-3, TnF-66, S-66, S-66-3 (6-20R)	28.64
6087	(RC-7) Wall Receptacle, 3-wire, 20 amp., 120 v. (5-20R)	26.52
6380	(RC-10) Wall Receptacle, 3-wire, 30 amp., 125/250 for 1997 and later TnF-1613-3 & S-1613-3 (6-30R). Specify surface or flush mount.	50.92
4024	(RC-82) Wall Receptacle, 3-wire, 50 amp, 250v, for S-28-3, S-24, S-82, & respective TnF & SnF (6-50R)	38.19

Kiln Sitter Parts



Measure old Kiln Sitter tube when ordering a new one, or give kiln model number.

Part No.	Description (and Old Part No.)	No. In Pkg.	Price Pkg.
4039	(KS-1) Kiln Sitter Tube Assy., 4", (2 1/2" wall A-series)	1	\$82.74
SENSINGROD-3	Sensing Rod for KS-1, A-series, 7 1/2" rod	1	11.67
KS2	Kiln Sitter Cone Support Holders	2	19.09
KS44	Kiln Sitter Firing Gauge	1	10.50
4039-1	(KS-5) Kiln Sitter Tube Assy., 4 1/2", (3" wall A-series)	1	92.29
SENSINGROD-2	Sensing Rod for KS-5, 3" A-series, 8" rod	1	11.67
4042	(KS-6) Kiln Sitter Tube Assembly, 6 1/8", H&K series	1	96.53
SENSINGROD-4	Sensing Rod for KS-6, H & K series, 9 1/2" rod	1	18.25
4041	(KS-7) Kiln Sitter Tube Assembly, 5 1/2", S & SnF kilns	1	103.96
SENSINGROD-1	Sensing Rod for all S & SnF kilns, 9" rod	1	11.67
RELEASECLAW	Kiln Sitter Release Claw, all sensing rods	1	20.69
SWITCHBLOCK	Kiln Sitter ceramic switch block	1	152.76
TIMERMOTOR	208 - 240 volt, 60 hertz	1	109.26

Pyrometer & Thermocouple Parts

4176	(PY-1) Meter for T-2 Pyrometer (no case or T/C)	1	\$92.29
4178	(PY-3) Type-K Thermocouple Lead Wires, 5 ft. long	1	36.07
PY-55	Thermocouple, S-type, for 2 1/2" - 3" wall kilns (Includes S-type lead wires and ceramic protection tube; does not include ceramic block)	1	242.92
PY-60	Thermocouple, Type-K 1/8" diameter, w/ lead-wires for TnF 2 & pyrometers (for all wall thicknesses)	1	76.91
PY-65	Thermocouple, S-type, for 4 - 4 1/2" wall kilns (Includes S-type lead wires and ceramic protection tube; does not include ceramic block)	1	280.05
PY-66	Thermocouple, S-type, for 4 - 4 1/2" wall kilns (Includes S-type lead wires, ceramic protection tube, and ceramic block)	1	298.08
PY-70	Thermocouple with lead wires for SC-series	1	28.64
PY-71	Thermocouple with lead wires for DT2-7 pyrometer	1	36.07
6750-13	(PY80-3) Thermocouple, K-type, 1/4" diameter, exposed tip 14-gauge with beads, ceramic block and lead wires for 2" wall kilns	1	66.83
60179-3	(PY81-3) Thermocouple, K-type, 1/4" diameter, exposed tip 14-gauge with beads for 2" wall kilns (less ceramic block and lead wires)	1	47.74
6750-14	(PY80-4) Thermocouple, K-type, 1/4" diameter, exposed tip 14-gauge with beads, ceramic block and lead wires for 2 1/2" - 3" wall kilns	1	66.83
60179-4	(PY81-4) Thermocouple, K-type, 1/4" diameter, exposed tip 14-gauge with beads for 2 1/2" - 3" wall kilns (less ceramic block and lead wires)	1	47.74
6750-15	(PY80-5) Thermocouple, K-type, 1/4" diameter, exposed tip 14-gauge with beads, ceramic block and lead wires for 3 1/2" - 4 1/2" wall kilns	1	66.83

Pyrometer & Thermocouple parts, continued

60179-5	(PY81-5) Thermocouple, K-type, 1/4" diameter, exposed tip 14-gauge with beads for 3 1/2" - 4 1/2" wall kilns (less ceramic block and lead wires)	1	47.74
PY80-6	Thermocouple, K-type, 1/4" diameter, exposed tip 14-gauge with beads, ceramic block and lead wires for 5" wall kilns	1	66.83
60179-6	(PY81-6) Thermocouple, K-type, 1/4" diameter, exposed tip 14-gauge with beads for 5" wall kilns (less ceramic block and lead wires)	1	47.74
PT1	Protection tube for S-type thermocouple, 1/4" diameter, for 3 1/2" - 4 1/2" wall kilns	1	25.46
PT2	Protection tube for S-type thermocouple, 1/4" diameter, for 2 1/2" - 3" wall kilns	1	25.46

Hardware & Stands

Part No.	Description (and Old Part No.)	No. In Pkg.	Price Pkg.
3147	(BP-6) Galvanized Steel Base for 6-sided kilns	1	34.58
3054	(BP-7) Galvanized Steel Base for 7 sided kilns	1	42.33
3005	(BP-8) Galvanized Steel Base for 8 sided kilns	1	47.95
3090	(BP-10) Galvanized Steel Base for 10 sided kilns	1	54.63
3131	(BP-12) Galvanized Steel Base for 12 sided kilns	1	66.83
HW1	Lock-in Lid Support, for 7 and 8-sided kilns	1	24.40
HW2	Lock-in Lid Support, for 6-sided kilns	1	24.40
HW3	Lock-in Lid Support, for H & K-series	1	25.67
HW4	Lid Handle for small A-series (8 sides or less)	1	9.34
HW5	Lid Handle for 10 & 12-sided (also kiln hand lifts)	1	9.55
3030	(HW-7) Fall Away Prop-R-Vent Kit	1	17.18
HW8	#8 Screws	24	7.32
HW9	#10 Screws	24	7.32
HW10	Casters, 3" Plate	1	42.33
HW13	Lid Support Chains, Pair, complete (specify model)	1	9.34
HW14	Hinge for 10 & 12 sided kilns, complete	1	34.58
2008	(PL-1) Peephole Plug, Cone Shaped, w/ 1/2" old-style thermocouple hole	1	7.53
2000	(PL-2) Peephole Plug, Cone Shaped	1	7.53
2122	(PL-3) Peephole Plug for M, L, S, H & K-series	1	7.53
2005	(PL-4) Peephole Plug, Cone Shaped, w/ 1/8" new-style thermocouple hole	1	7.53
9002	(ST-1) Plastic feet for old-style kiln stands	4	9.55
ST8	GL Stand, deluxe, without casters. Ships fully assembled.	1	504.62
ST8-1	GL Stand, deluxe, with casters. Ships fully assembled.	1	595.96
STD181812-BA	18" square x 12 1/4" tall, with locking casters, vent bracket, and shelf	1	145.97
STD242412-BA	24" square x 12 1/4" tall, with locking casters, vent bracket, and shelf	1	170.47
STD181818-BA	18" square x 18 1/4" tall, with locking casters, vent bracket, and shelf	1	152.65
STD242418-BA	24" square x 18 1/4" tall, with locking casters, vent bracket, and shelf	1	188.29
STD323212-BA	32" square x 12 1/4" tall, with locking casters, vent bracket, and shelf	1	267.79
STD323218-BA	32" square x 18 1/4" tall, with locking casters, vent bracket, and shelf	1	294.74

QuikFire Parts

For QuikFire muffles and elements, see top left column page 8.

4506	(QF-4) QuikFire Thermocouple, for all QuikFires	1	17.82
QF5	QuikFire Pyrometer Kit, with bracket & T/C	1	68.95
2606	(QF-7) QuikFire 6" x 6" Fiber Bottom, less stand	1	41.37
4191	(QF-8) QuikFire Pyrometer, meter only, less bracket & T/C	1	47.74

Kiln Bottoms & Lids

Bottoms are brick only. Lids come with band or cover, less hardware. Save shipping costs for large lids or bottoms by having your dealer include your order on their next shipment. All lids must be hand-fitted and drilled to match hinge on kiln.

Model No.	Brick Bottom		Lid	
	Part No.	Price	Part No.	Lid Price
A-24B	BR1023	\$252.47	BR1124	\$346.88
S, SnF & TnF-24	BR1099	273.69	BR1124	346.88
A-23B-3, A-123B, S-23-3, TnF-23-3, S-99, S-100, A-24B-3, S, SnF & TnF-24-3	BR1099	273.69	BR1123	395.68
A-28B, A-28B-3, S, SnF & TnF-28-3, TnF-27-3	BR10283	395.68	BR11283	521.91
A-29B	BR1029	328.85	BR1129	521.91
A-55B, A-11-6B, A-11-9B	BR1055	118.81	BR1155	120.93
A-11-9B-3, S-11-9-3	BR1055	118.81	BR1193	129.42
A-66B, B-66SB, A-77B, S, SnF & TnF-66	BR1066	133.66	BR1166	140.03
A-66B-3, S, SnF & TnF-66-3	BR1066	133.66	BR11663	168.67
A-88B, A-82B, A-81B, S, SnF & TnF-82	BR1082	157.00	BR1182	168.67
A, S, SnF & TnF 82-3 & 1613-3	BR1082	157.00	BR11823	195.19
A-99B, B-99B, A-100B, Lid w/metal cover, insulation	BR1099	252.47	BR1199	474.18
H-17, HS-17*				
H-17A, H-17B,*	Specify Model	267.32	Specify Model	407.35
H-17HF, H-17H*				
K-6A, K-6B, TnF-K-6, K-6HF, & K-6H*	Specify Model	316.12	Specify Model	457.20
X-14J, X-14, X-14JX	BR-10-X14	133.66	BR-11-X14	136.84

*Please specify whether these models have spring-balance lids.

Walls/Tops, Square Kilns

SC-2 & SC-3 Doors

SC2-DR-BD-1	SC-2 Bead Door	\$115.63
SC2-DR-W-3	SC-2 Door with Glass Window	163.36
SC2-DR-WBD-1	SC-2 Bead Door and Glass Window	195.19
SC3-DR-BD-1	SC-3 Bead Door	133.66
SC3-DR-W-1	SC-3 Door with Glass Window	175.03
SC3-DR-WBD-1	SC-3 Bead Door and Glass Window	213.22

Wall Brick, Round Kilns

6, 7, 8, 10 & 12-Sided Kilns

Please order wall bricks by making part numbers from the chart below. (See sample part number, bottom of column.) The part number gives type of brick, number of sides in kiln, and wall thickness. In addition, always supply the kiln model number and P/N number (if any) that appear on the black electrical data plate on the side of the switch box.

Brick Sizes: 4" and 2" refer to brick height when stacked in the kiln wall. Actual sizes: 4 1/2" and 2 1/8".

Peephole Bricks: It is necessary to drill a new peephole when replacing peephole bricks. Use a knife to shape the peephole. For final shaping, wrap sandpaper around a peephole plug and rotate plug inside peephole.

Part No.	Description	Price Each	
		2 1/2"	3"
BR-A	4" Plain Insulating Firebrick	\$13.05	\$14.21
BR-B, C	4" Straight Grooved Wall Brick, specify model	14.53	16.87
BR-D, E	4" Terminal Wall Brick, specify model	15.38	17.72
BR-F	4" Peephole Wall Brick, specify model	15.38	17.72
BR-G	4" Kiln-Sitter Wall Brick, specify model	15.38	17.72
BR-H	2" Plain Wall Brick, specify model	7.32	9.02
BR-I	Terminal Wall Bricks for wired collars such as AA-6B, AA-8B & AA-10B (not illustrated) Includes 1 - 4" & 1 - 2" brick. Specify model.	21.85	23.02
BR-J	2" Straight Grooved Wall Brick, specify model	8.17	8.49
BR-K	4" Plain Wall Brick, specify model	14.21	14.53
BR-L	4" Peephole brick, 2 groove, specify model	16.87	17.50

Brick Selection Chart For 6, 7, 8, 10 & 12 Sided Kilns

BR-A 4" Plain brick, uncut

BR-B 4" Straight groove brick, 2 groove

BR-C 4" Straight groove brick, 3 groove

BR-D 4" Terminal Brick, 2 groove

BR-E 4" Terminal brick, 3 groove

BR-F 4" Peephole brick, 3-groove

BR-G 4" Kiln Sitter brick, 3-groove

BR-H 2" plain wall brick, beveled

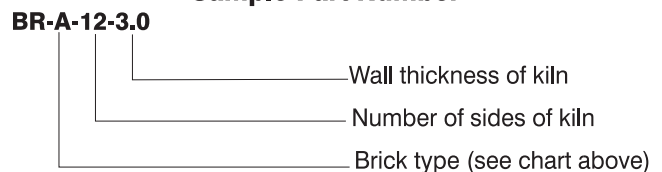
BR-I Terminal

BR-J 2" Straight groove brick

BR-K 4" Plain brick, beveled, no grooves

BR-L 4" Peephole brick, 2-groove

Sample Part Number



Duncan Kiln Parts - January, 2018 Prices

In 1996, Duncan Enterprises ceased manufacturing Duncan kilns. Since then Duncan authorized Paragon Industries, L.P. as the sole manufacturer of Duncan kiln parts. We will make every effort to help you keep your Duncan kilns firing well into the future.

Pyrometers, Shelves, Posts

See the Paragon price list, page 5.

Kiln Wash & Repair Cement

PART NO.		DESCRIPTION	PRICE
Duncan	Paragon		
KA 401	7046	Kiln Wash powder, 5 lb. bag	\$25.03
KA 410	COAT	Kiln Repair Cement & Sealer, liquid, 1 pint bottle	11.03

Bottoms, Lids, Bricks, Peephole Plugs

Save shipping costs for bottoms, lids and bricks by having your dealer include your order on his or her next shipment.

Brick Bottoms

Bottoms are brick only. Base plate must be ordered separately.

PART NO.		DESCRIPTION	PRICE EACH
Duncan	Paragon		
KC002	BR1082	820 Brick Bottom, 3" thick	155.94
KC 311	BR1023	1027 Brick Bottom, 3" thick	273.69
	BR1028	1229 Brick Bottom, 3" thick	395.68

Brick Lids

Lids are coated and banded, less hardware and less vent hole. To drill vent hole, use a 1/2" drill bit. All lids must be hand-fitted and drilled to match hinge on kiln.

PART NO.		DESCRIPTION	PRICE EACH
Duncan	Paragon		
KC 465	BR11663	716 & 714 Brick Lid, 3" thick	168.67
KC 475	BR1182	820 Brick Lid, 2 1/2" thick	168.67
KC 476	BR1124	1020 Brick Lid, 2 1/2" thick	346.88
	BR1129	1229 Brick Lid, 2 1/2" thick	521.91

Peephole Plugs

PART #	Duncan	Paragon	DESCRIPTION	# IN PKG.	PRICE PKG.
KA 30		DKA30	Peephole Plug for 716, 820, 1020, 1029	1	\$9.55
KA 31		DKA31	Lid Vent Hole Plug & Peephole Plug for 1027, 1029	1	8.17

Lid Mounting

PART #	Duncan	Paragon	DESCRIPTION	# IN PKG.	PRICE PKG.
KC 112		33136-3	Lid Support Bar, 10-Sided Models	1	\$12.31
KC 115		33137-1	Lid Support Mount Kit for 10-Sided Models	1	17.72
KC 116		1000	Lid Support Mount Kit for 8-Sided Models	1	14.00
KC 117		33138-1	Lid Support Guard for 8 & 10 Sided Models	1	6.13

Elements, Bus Bars, U-Terminals

Always include kiln model number and voltage. Elements are available for all Duncan kilns. Call for pricing if not listed here.

PART NO.		DESCRIPTION	# IN KILN	PRICE EA.
Duncan	Paragon Ohms			
KE 201	DKE201	2.4 716 Element, 240 v.	6	\$30.76
KE 202	DKE202	5 820/820X/829 Element, 240 v.	8	38.19
KE 203	DKE203	2.2 716 Element, 220 v., for E, F, G & S Models	6	29.70
KE 211	DKE211	2 716 Element, 208 v.	6	28.64
KE 212	DKE212	4.3 820/820X/829 Element, 208 v.	8	36.07
KE 220	DKE220	3.4 1020/29 Element, 220 v. for E, F, G & S Models	8	47.74
KE 223	DKE223	3.7 1020/29 Element, 240 v., 1029N Top Element	8	47.74
KE 224	DKE224	15.2 1027 Top Bank Element, 240 v.	12	92.29
KE 225	DKE225	5.9 1027 Middle Bank Element, 240 v.	12	44.55
KE 226	DKE226	11 1027 Bottom Bank Element, 240 v.	12	66.83
KE 227	DKE227	13.1 609 Element E.L.A.-11-9 (specify Duncan instructions)2	48	48.80
KE 233	DKE233	3.5 1020/29 Element, 208 v.	8	44.55
KE 234	DKE234	4.6 820 Element, 220 v. for E, F, G & S models	8	37.13
KE 235	DKE235	2.9 1229-2 Top or Bottom Element for serial A-P	12	49.86
KE 236	DKE236	8.7 1229-2 Middle Bank Element	12	64.71

KE 237	DKE237	6.2 EA 1029N Middle Bank Element	12	46.68
KE 238	DKE238	2.7 EA 1029N Bottom Bank Element for serial A-P	12	48.80
KE 239	DKE239	11 EA 1029N Bottom Element, serial # Q & above	12	72.13
KE 240	DKE240	Element Staples (Paragon # MS-20)	24	13.79
KE 241	DKE241	11.8 1229-2 Top or Bottom Element, serial #Q & above	12	68.95
KE 268	DKE268	9.2 1229-4 Top or Bottom Element 208 v 3-phase	12	46.68
KE 269	DKE269	10.5 1229-4 Middle Bank Element, 208 v. 3-phase	12	46.68
KE 271	DKE271	10.8 1229-6T Top or Bottom Bank Element, 220 v. (export)	12	46.68
KE 349	DKE349	4 714 Element, 240 v.	4	42.43
KE 361	DKE361	3 DE 1020-2 Element	8	40.31
KE 362	DKE362	2.6 DE 1020-4 Element	8	43.49

Bus Bars & U-Terminals

PART NO.	Duncan	DESCRIPTION	NO. IN PKG.	PRICE PKG.
KC 309		Standard Bus Bar Assembly (Duncan part no longer available. Instead, use Paragon element connectors MS-6, 2 for \$7.85.)		
KC 319		U-Terminal Assembly ((Duncan part no longer available. Instead, use Paragon element connectors MS-6, 2 for \$7.85.)		

Miscellaneous Electrical Parts

Terminal Strip & Terminal Clamps, Power Cords & Power Cord Sleeving

PART NO.	Duncan	Paragon	DESCRIPTION	NO. IN PKG.	PRICE PKG.
KE 96		DKE96	2-Pole Terminal Strip (EA 830, 1020, 1029, 1229)	1	\$11.67
KE 100		DKE100	Terminal Clamps	12	7.43
KM 322		6131	DB, DA, ES, EA 820, DK 820 (serial #'s w/A, B, C), Power Supply Cord, 10-3, 30 amp, 240v (6-30P)	1	50.92
KM 333		4201	DK 820 (serial #'s w/D-K) 820X/1020/1029/1229 Power Supply Cord, 6-3, 50 amp, 240 v (6-50P)	1	70.01

Receptacles

The KM 359 collar interconnect receptacle is no longer available. When you specify the KM 359, you will receive a kit containing conduit and wiring to fasten the collar and kiln switch boxes together.

PART NO.	Duncan	Paragon	DESCRIPTION	NO. IN PKG.	PRICE PKG.
KM 359		DKM359	Collar Interconnect Retro-fit Kit	1	38.19

Switches

The KM 300 infinite switch differs from the original in that it must be installed in the upside-down position.

PART NO.	Duncan	Paragon	DESCRIPTION	NO. IN PKG.	PRICE PKG.
KE 345		DKE345	Teflon Switch Actuator	1	\$18.99
KM 300		4151	Infinite Switch w/Pal Nut, 240 v.	1	40.31
KM 319		4204	Switch Knob - EA Kilns	1	8.49
KM 324		DKM324	Power Relay, 240 v. (W389ACX-10)	1	53.46
KM 325		DKM325	4300 Fixed Interval Timer, 240 v.	1	91.33
KM 326		DKM326	4600 Repeat Cycle Timer, 240 v.	1	109.16
KM 330		DKM330	Power Relay for 2-in-1 Timer (We no longer stock the KM 330. Order the KM 324 as a substitute.)	1	42.33
KM 361		DKM361	Three Position Switch	1	14.53

2-in-1 Timer

PART NO.	Duncan	DESCRIPTION	NO. IN PKG.	PRICE PKG.
KM 323		DKM323 2-in-1 Timer (EPC 12778)	1	\$187.76

Electronic Replacement Parts

PART NO.	Duncan	Paragon	DESCRIPTION	NO. IN PKG.	PRICE PKG.
KC 503		6770	DE 240-24 Vac Transformer	1	\$37.87
KC 504		DKC304	DE 240-24 Vac Power Relay (W389ACX-8)	1	46.68

Electronic Kiln Thermocouple Parts

PART NO.	Duncan Paragon	DESCRIPTION	NO. IN PKG.	PRICE PKG.
KE 353	6750-14	DE Thermocouple Assembly	1	\$66.83
KE 354	60179-4	DE Thermocouple	1	47.74
KE 355	DKE355	DE Thermocouple Wire, 10"	1	14.00
KE 356	DKE356	DE Thermocouple Wire, 13"	1	15.70
KE 358	DKE358	DE Thermocouple Wire, 29"	1	21.85
KE 359	4196-1	DE Thermocouple Attachment Block	1	14.53

Connecting Wires & Pilot Lights

PART NO.	Duncan Paragon	DESCRIPTION	NO. IN PKG.	PRICE PKG.
KC 103	DKC103	14" Wire, 12 ga. solid, ring terminal one end, other end bare	1	\$7.53
KC 104	DKC104	6" Interconnect Plug Ground Wire, 12 ga., ring terminal and small u-terminal	1	5.20
KC 114	DKC114	6" Wire, 12 ga., push-on & hook terminals	1	7.53
KC 124	DKC124	6" Wire w/Pilot Light; pilot light has push-on terminals, connecting wire has hook terminal	1	11.03
KC 138	DKC138	14" Wire, 12 ga., push-on terminal & ring terminal	1	8.17
KC 139	DKC139	9" Wire, 12 ga., push-on terminal & ring terminal	1	8.17
KC 148	DKC148	14" Wire w/Pilot Light, 12 ga., pilot light has push-on terminals, connecting wire has ring terminal	1	14.53
KC 149	DKC149	9" Wire w/Pilot Light	1	14.53
KC 162	DKC162	6" Wire, 12 ga., push-on terminal and ring terminal	1	8.70
KC 176	DKC176	16" Wire, 12 ga., push-on terminal, ring terminal	1	8.70
KC 178	DKC178	14" Wire, 12 ga.	1	14.00
KC 361	DKC361	20" Wire, 12 ga., ring terminal & element u-terminal	1	8.49
KC 490	DKC490	DE 28" Wire, 12 ga.	1	16.02
KC 501	DKC501	DE 12" Wire, 12 ga.	1	14.00
KC 502	DKC502	DE 9" Wire, 12 ga.	1	11.35

Misc. Hardware & Sheet Metal

Base Plates & Fasteners

PART NO.	Duncan Paragon	DESCRIPTION	NO. IN PKG.	PRICE PKG.
KE 302	DKE302	#8 x 1" Hex Washer Sheet Metal Screws	12	\$2.33
	3054	714, 716 Base Plate	1	42.33
KP 302	3005	820 Base Plate	1	47.95
KP 303	3090	1020/29 Base Plate	1	54.63

Misc. Hardware

PART NO.	Duncan Paragon	DESCRIPTION	NO. IN PKG.	PRICE PKG.
KE 9	HW5	Kiln Handle	1	\$9.55
KE 10	DKE10	Switch Bracket (A, E, F, G & S Models)	1	1.49
KE 60	MS1	Porcelain Insulators	4	8.49

Dawson Kiln Sitters, Duncan ASD

Dawson Kiln Sitters & Kiln Sitter Parts

Please send a photo of your Duncan tube assembly and its length so we can be sure to send you the correct part.

PART NO.	Duncan Paragon	DESCRIPTION	NO. IN PKG.	PRICE PKG.
KM 1	KS4	Dawson Firing Gauge	1	10.50
KM 2	KS2	Dawson Cone Support Holders	2	19.52
KM 3	DKM3	Dawson Sensing Rod	1	11.67
KM 74	4039-1	Dawson Tube Assembly	1	92.29

Duncan ASD & ASD Parts (Automatic Shut-Off Device)

PART NO.	Duncan Paragon	DESCRIPTION	NO. IN PKG.	PRICE PKG.
KM 400	LT-3K	Duncan ASD for 240 v. and 208 v. not available. The Dawson LT-3K will be shipped instead. Specify kiln model number.	1	\$395.68
KM 75	KS4	Duncan Firing Gauge	1	10.50
KM 76	KS2	Duncan Cone Support Holders	2	19.09
KM 77	DKM77	Duncan Sensing Rod	1	11.67
KM 79	4039-1	Duncan Tube Assembly	1	92.29
KM 80	Releaseclaw	Claw for Duncan ASD	1	20.69
KM 81	Switchblock	Terminal Block Assembly	1	152.76

Instruction Manuals

PART NO.	Duncan Paragon	DESCRIPTION	NO. IN PKG.	PRICE PKG.
LX 809	MANLX809	Duncan Kiln Service Handbook, 1985	1	\$20.90
LX 851F	D0001864	Spanish Energy-Saver ES & EA Kilns	1	15.17
LX 914	MANLX	Kiln Owner's Manual for DK, DB & DA Kilns	1	15.17
LX 990	MANDE	Electronic Kiln Owner's Manual for DE Kilns	1	15.17
	IM-157	Duncan Kiln 3-ring Service Manual (includes LX 809, LX 851, LX 914 and LX 990 manuals, bulletins and diagrams)	1	48.80
LG 967		German Owner's Manual (basic instructions for manual-fire and automatic kilns)	1	12.84
LS 967		Spanish Owner's Manual (basic instructions for manual-fire and automatic kilns)	1	12.84

The price of the manual covers postage. Manuals are also available at www.paragonweb.com at no charge. Click on Support and then Instruction Manuals from the drop menu. You can download the complete manuals as pdf files.

Virtual Trouble Shooting With Facetime

For better, faster trouble shooting help, you can now Facetime with our customer service representatives. This allows them to look inside the kiln switch box, assist in reading a multimeter, and answer questions that would be difficult without live video.

From an iPhone, press the Facetime app. Enter the following address on the line at the top of the screen:

Tech@paragonweb.com

The email address will ring an iPad in our office the same way a phone number connects to a cell phone.

Paragon Industries, L. P.



Celebrating Our 70th Anniversary! Innovative Kilns since 1948

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