NOTE:
1. Due to a muffle change from 1 element to 2 elements, the wiring must be changed as shown.
2. Only the wire leads from the relay to the elements need to change.
3. The rest of the wiring need not change but will not affect operation.
4. Both the 120v and 240v versions are shown.

208-240v wiring

120v wiring

Old Muffle

New Muffle

Part No. INS1014