## FIRING SCHEDULE POSTER
### FOR PARAGON KILN MODELS H-16A, H-16B, H-17A and H-17B

#### WARNING
Our warranty does not cover any damage caused by overfiring, regardless of the cause. *Never fire by time alone... always use pyrometric cones!* If you cannot see the cones, turn off the kiln at once!

<table>
<thead>
<tr>
<th>START</th>
<th>1 HR. FROM START</th>
<th>1 1/2 HR. FROM START</th>
<th>2 HR. FROM START</th>
<th>2 1/2 HR. FROM START</th>
<th>3 HR. FROM START</th>
<th>4 HR. FROM START</th>
<th>5 HR. FROM START</th>
<th>6 HR. FROM START</th>
<th>AVERAGE FIRING TIME REQUIRED</th>
</tr>
</thead>
<tbody>
<tr>
<td>LOW</td>
<td>LOW</td>
<td>MED</td>
<td>MED</td>
<td>HIGH</td>
<td>MED</td>
<td>MED</td>
<td>MED</td>
<td>HIGH</td>
<td>LARGE CONE 019 ON THE SHELF BEHIND EACH PEEPOL BENDS IN 2% TO 3 HOURS AVERAGE</td>
</tr>
<tr>
<td>LOW</td>
<td>MED</td>
<td>MED</td>
<td>MED</td>
<td>HIGH</td>
<td>MED</td>
<td>MED</td>
<td>MED</td>
<td>HIGH</td>
<td>LARGE CONE 06 ON THE SHELF BEHIND EACH PEEPOL BENDS IN 4% TO 5 HOURS AVERAGE</td>
</tr>
<tr>
<td>LOW</td>
<td>LOW</td>
<td>LOW</td>
<td>MED</td>
<td>MED</td>
<td>MED</td>
<td>HIGH</td>
<td>HIGH</td>
<td>IN</td>
<td>LARGE CONE 5 ON THE SHELF BEHIND EACH PEEPOL BENDS IN 7 TO 9 HOURS AVERAGE</td>
</tr>
</tbody>
</table>

* Do not open kiln lid for 8 hours after firing has been completed.
* Do not close lid until all odor of china paints or burning lace has gone. Leave peephole plugs out until no vapor can be detected by holding a hand mirror in front of the top peephole.
* If less than 230 volts available at wall receptacle, please refer to Fast Firing Procedure mounted on side of kiln.

### BEFORE EVERY FIRING
1. Place the proper pyrometric cone for the firing 3" to 4" behind the peephole, and make sure they are clearly visible through the peephole.
2. Be sure low-fire glazed ware is properly stilted or dry-footed. Do not use stilts to support porcelain greenware or glaze. Dry-footing is necessary for both firings.
3. If your kiln has a kiln-sitter, check it mechanically. Apply a thin coat of all-purpose, high fire, kiln wash to the upper edges of the cone supports and the lower side of the actuating rod. Then place the appropriate small pyrometric cone 1/4" away from the end of the refractory tube.

**Only you have control of your kiln-sitter!**

There is no warranty against overfiring, regardless of the cause!

### HOW TO USE YOUR FIRING SCHEDULE
1. Choose the type firing you wish to do in the first column at left.
2. Set your firing clock to exactly 12:00 o'clock.
3. Turn switch to position shown under START opposite the type firing chosen.
4. At the end of one-half hour, change switch to position shown under 1/2 HOUR.
5. Follow the schedule through all time steps, making switch changes indicated in the columns corresponding to the time shown on your firing clock. Check the pyrometric cones behind the peephole every 15 minutes after the switch is turned to HIGH. Firing times are not affected any measurable amount by altitude (the number of feet above or below sea level) of kiln's location. But firing time can be doubled or cut in half by voltage variation at all altitudes.