



POWER REQ'TS
 240 VOLTS
 1 PHASE
 50 HERTZ
 22.5 AMPS
 5400 WATTS

WIRING NOTE

ALL WIRES #14 AWG,
 TYPE SEW/SF2 MINIMUM
 UNLESS OTHERWISE NOTED

#60118
 CONTROL
 POWER
 ON/OFF
 SWITCH
 LIGHTED
 15AMP 240V
 20AMP 120V

NOTE: PLEASE REFER
 TO THIS NUMBER WHEN
 ORDERING PARTS FOR
 THIS KILN

REV	DATE	BY	DESCRIPTION
-	9/12/18	MHK	
A	9/25/18	MHK	CHANGE MUFFLE AND CURRENT LOAD
B	2/28/19	MHK	UPDATED SSR HEAT SINK
C	14MAY19	BA	UPDATED WATTS TO 5400

SWITCH BOX ASSY- S1696-SBA-2

PARAGON INDUSTRIES
 2011 SOUTH TOWN EAST BLVD
 MESQUITE, TEXAS 75149

WIRING DIAGRAM

240V, 1 PHASE, 50HZ, 5050WATTS

PART NO.	REV
S1696-2	B
KM18T W/ MUFFLE	FILE