



FOR THEORY OF OPERATION  
OF THIS KILN REFER  
TO DWG. T01029-4

WIRING NOTE

WIRES SHOWN THUSLY  
TO BE 12GA SEV/SF2 MINIMUM  
WIRES SHOWN THUSLY  
TO BE 14GA SEV/SF2 MINIMUM

POWER REQ'TS  
240 VOLTS  
1 PHASE  
60 HERTZ  
45 AMPS  
10800 WATTS

DUNCAN  
KILN SITTER  
DKM 208  
240V 60HZ  
REPLACEMENT  
PARAGON PART  
240V 60HZ  
4" TUBE  
ASSY #KS7

6-2/8-1 CORDSET  
6-50P CAP  
#4201

REV  
FILE

DA1029-4

By Norm Montesino

WIRING DIAGRAM

DUNCAN KILN "THE PRO"  
240V 1 PH 60HZ 10800W

SERVICED BY  
PARAGON INDUSTRIES, INC  
2011 SOUTH TOWN EAST BLVD  
MESQUITE, TEXAS 75149-1122

TO RE-ORDER ELEMENTS, SPECIFY DESCRIPTION	QTY	LOC
DKE 223	4	TOP
DKE 237	4	MID
DKE 238	4	BOTT

ORIGINAL ISSUE	BY	DESCRIPTION
10-28-98	BY NJM	