



CAUTION

TO PROVIDE CONTINUED PROTECTION AGAINST THE RISK OF ELECTRIC SHOCK, CUSTOMER'S POWER SUPPLY MUST BE PROPERLY GROUNDED.

NOTE: GROUNDING SCREW TO HAVE A GREEN COLORED SLOTTED AND/OR HEX HEAD NO SUBSTITUTES. USE #1005

NOTE: THE SURFACE OF THE INSULATED WIRES MARKED (X) TO BE COLORED GREEN, WITH OR WITHOUT ONE OR MORE YELLOW STRIPES.

WIRING NOTE

ALL WIRES #14 AWG, TYPE SEW/SF2 MINIMUM UNLESS OTHERWISE NOTED

#4046
240V 50HZ
KILN SITTER
W/LIM. TIMER
4' TUBE
ASSY #4041

#12-3 CORDSET
6-20P CAP
#4016

POWER REQ'TS	
200 VOLTS	
1 PHASE	
50 HERTZ	
18 AMPS	
3600 WATTS	

TO RE-ORDER ELEMENTS, SPECIFY		
DESCRIPTION	QTY	LOC
EL6732181DFATB	2	TOP&BOT
EL6732181DFAM	2	MIDDLE

NOTE: PLEASE REFER TO THIS NUMBER WHEN ORDERING PARTS FOR THIS KILN

I/C
MAX. TEMP.
1288°C
2350°F

REV	DATE	BY	DESCRIPTION
-	6/16/03	DTB	
A	8/1/05	DTB	ADDED RELAY

SWITCH BOX ASSY- 4055-2

PARAGON INDUSTRIES
2011 SOUTH TOWN EAST BLVD
MESQUITE, TEXAS 75149

WIRING DIAGRAM

200V 1 PHASE 50HZ 3600WATTS

PART NO	REV
6732181DFA	A
S663-KSLT	FILE